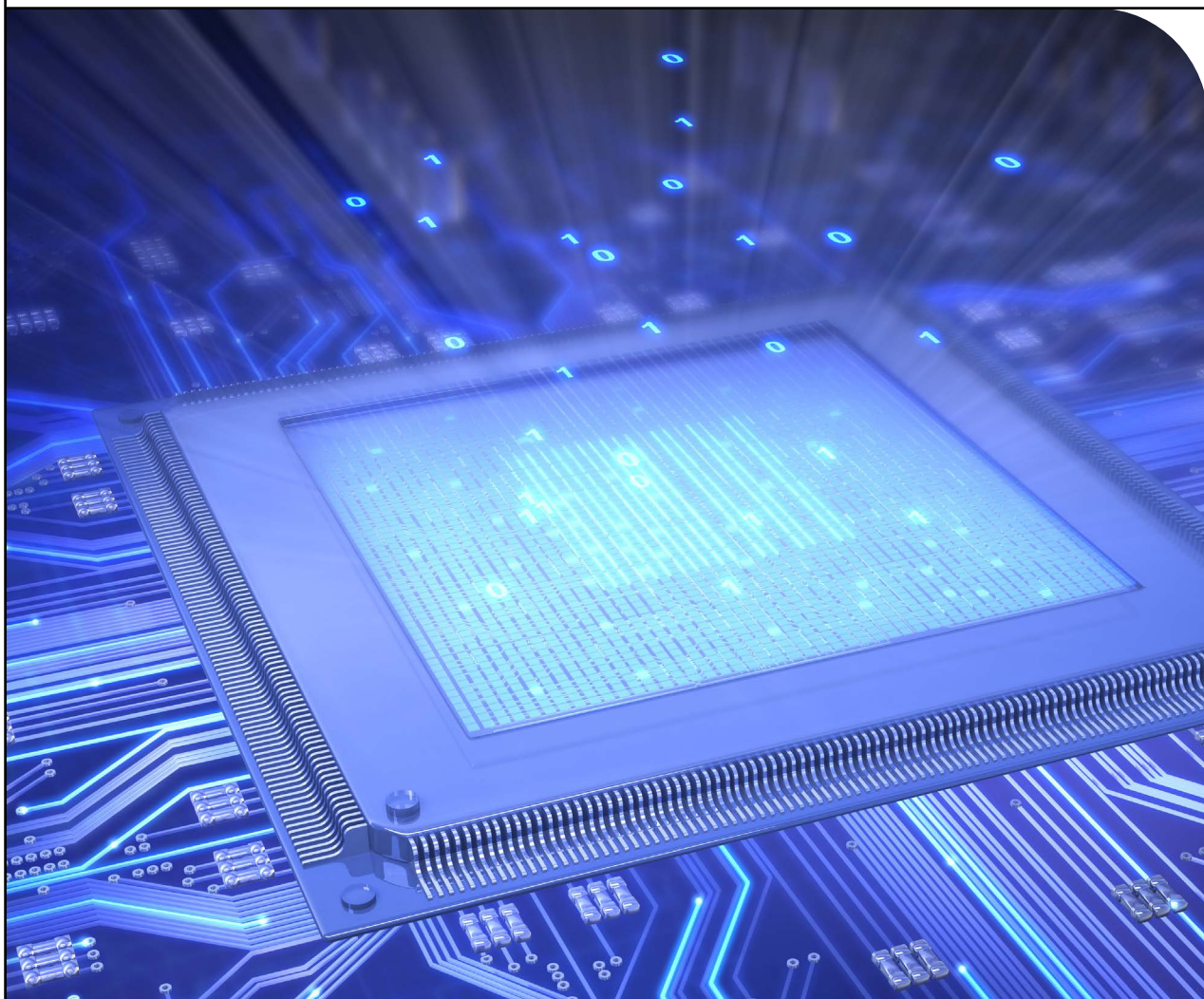


ARKEMA

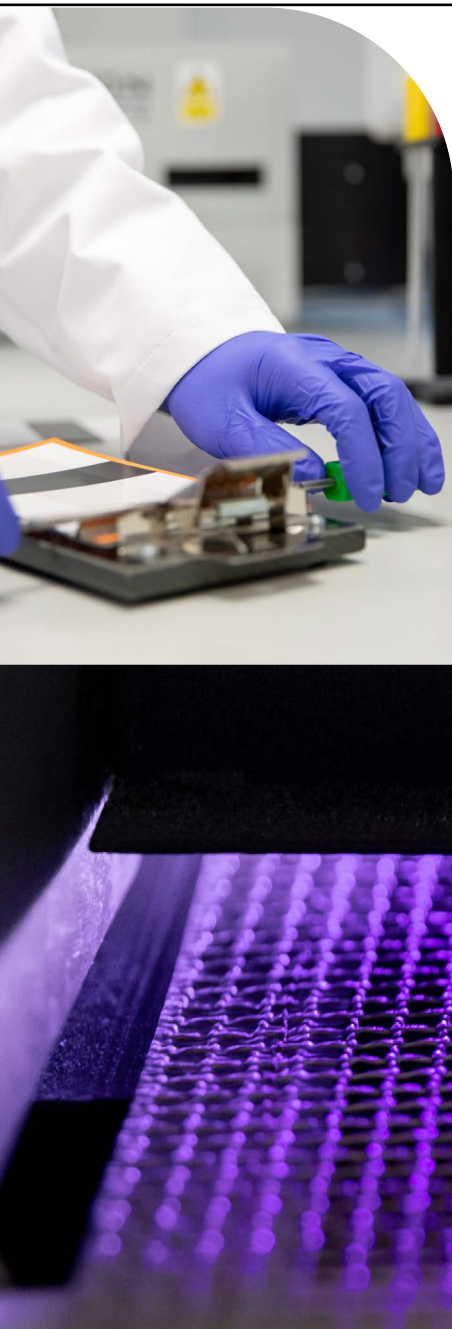
SARTOMER®

PRODUCT CATALOG

Photoinitiator and cationic resins



Arkema, a leader in specialty materials



SARTOMER® Photoinitiator and Cationic Resins

Through its Sartomer® product line, Arkema offers a full range of photoinitiator systems, cationic resins, and additives for the energy-curable 3D printing, ink and coating industries.

- High-quality products
- In-depth expertise
- Excellent customer service

SPEEDCURE photoinitiators

A range of world-renowned single-component and specialist-formulated photoinitiator products for UV free radical and cationic curing of resins, varnishes, coatings, and inks. Valued for their applicability across all key UV curing technologies ranging from 3D printing, specialty coatings, adhesives, and printing inks to the automotive, electronics, composites, and packaging industries.



UVICURE cationic resins

A range of cycloaliphatic epoxy resins, which are key components of epoxy coatings, valued for their high adhesion, low shrinkage, and chemical resistance. In addition, specialist oxetane resins, which are used in conjunction with cycloaliphatic epoxy resins, to improve speed of cure, viscosity control, hardness, and adhesion to difficult substrates. Typically used in metal and glass coatings as well as 3D printing.



EXPERTISE AND TECHNICAL SUPPORT

Contact us for any queries regarding the use of **SPEEDCURE** and **UVICURE** products.

T +44 (0) 1937 840150

www.sartomer.arkema.com

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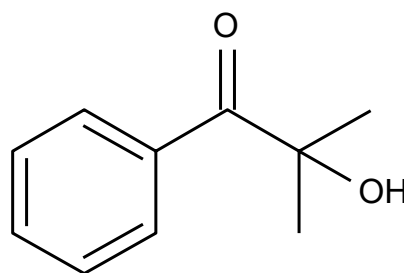
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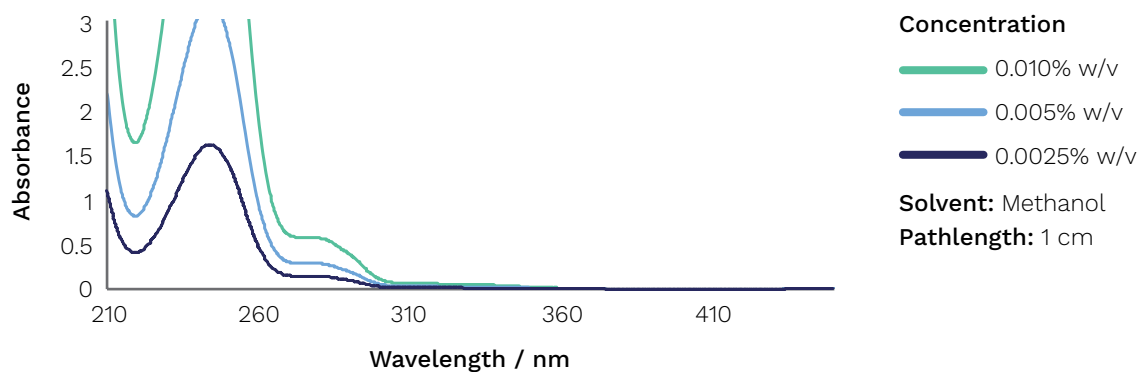
Hydroxyacetophenones /

SPEEDCURE 73

Chemical Name:	2-hydroxy-2-methyl-1-phenylpropanone
CAS Number:	7473-98-5
EC Number:	231-272-0
Molecular Weight:	164.2

**GENERAL INFORMATION**

SPEEDCURE 73 is a liquid Norrish Type I photoinitiator from the hydroxyacetophenone family, with an absorption maximum at 244 nm. SPEEDCURE 73 provides low yellowing and surface cure when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance:	Pale-yellow clear liquid
Purity (By GC Area %):	≥ 98.0%

APPLICATIONS

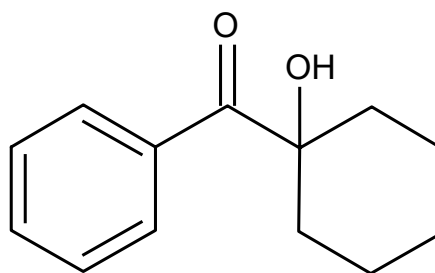
- Clear coatings
- Pigmented systems
- Water-based systems
- 3D printing
- Adhesives



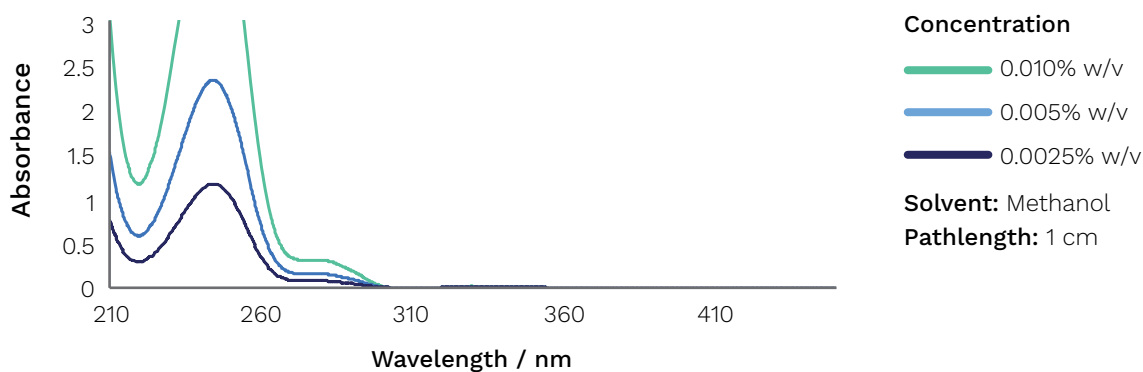
Hydroxyacetophenones /

SPEEDCURE 84

Chemical Name:	1-hydroxycyclohexyl phenyl ketone
CAS Number:	947-19-3
EC Number:	231-426-9
Molecular Weight:	204.3

**GENERAL INFORMATION**

SPEEDCURE 84 is a Norrish Type I photoinitiator from the hydroxyacetophenone family, with an absorption maximum at 244 nm. SPEEDCURE 84 provides low yellowing and surface cure when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance:	White solid
Purity (By GC Area %):	≥ 99.0%
Melting Point Range:	46.0–50.0°C
Loss on Drying (% w/w, 40°C, 16 hours):	≤ 0.5%

APPLICATIONS

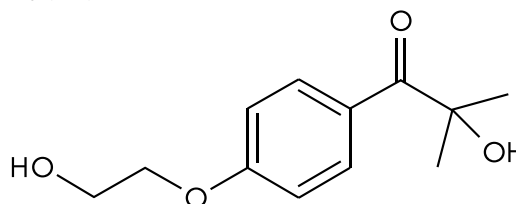
- Clear coatings
- Pigmented systems
- Water-based systems
- 3D printing
- Adhesives

See page 64 for Global Inventory Status.

Hydroxyacetophenones /

SPEEDCURE 2959

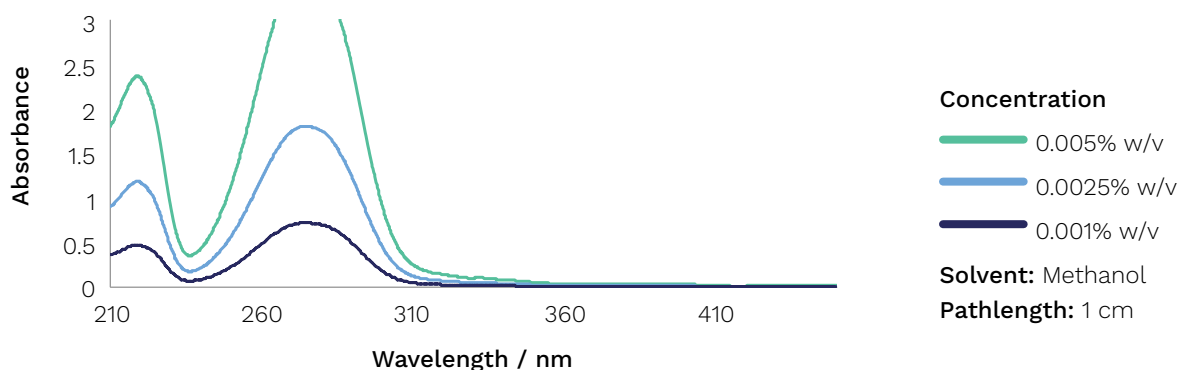
Chemical Name:	1-[4-(2-hydroxyethoxy)-phenyl]-2-hydroxy-2-methylpropan-1-one
CAS Number:	106797-53-9
EC Number:	402-670-3
Molecular Weight:	224.3



GENERAL INFORMATION

SPEEDCURE 2959 is a water-dispersible Norrish Type I photoinitiator from the hydroxyacetophenone family, with absorption maxima at 219 and 275 nm. SPEEDCURE 2959 provides low yellowing and surface cure when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance:	White to off-white powder
Purity (By HPLC Area %):	≥ 98.0%
Melting Point Range:	86.0–90.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar):	≤ 0.5%

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Water-based systems

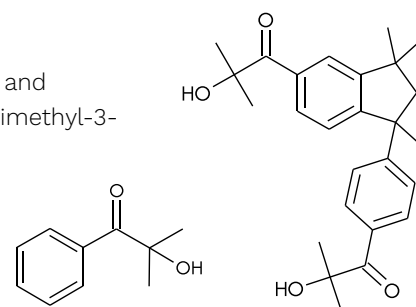
Hydroxyacetophenones /

SPEEDCURE XFS

Chemical Name: A mixture of 2-hydroxy-2-methyl-1-phenylpropan-1-one and 2,3-dihydro-6-(2-hydroxy-2-methyl-1-oxopropyl)-1,1,3-trimethyl-3-[4-(2-hydroxy-2-methyl-1-oxopropyl)phenyl]-1H-indene

CAS Number: 7473-98-5, 163702-01-0

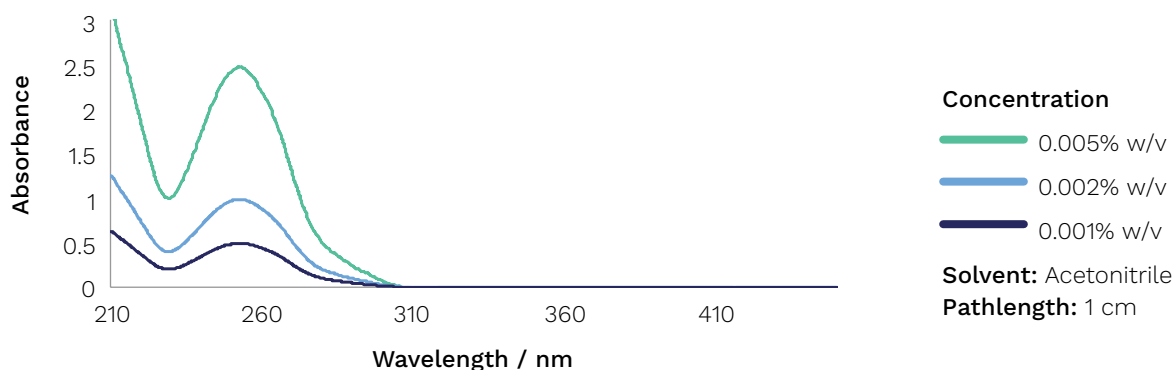
EC Number: 231-272-0, 402-990-3



GENERAL INFORMATION

SPEEDCURE XFs is a blend of difunctional and monofunctional Norrish Type I photoinitiators from the hydroxyacetophenone family, with an absorption maximum at 252 nm. SPEEDCURE XFs provides low yellowing, surface cure, and increased reactivity when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Pale-yellow clear liquid

Water Content (Karl Fischer): ≤ 0.5% w/w

Gardner Colour (20% w/v in Acetone): ≤ 7.0

E1/1 (252 nm – Acetonitrile): ≥ 450.0

APPLICATIONS

- Clear coatings
- Pigmented systems
- Electronics
- Adhesives



Hydroxyacetophenones /

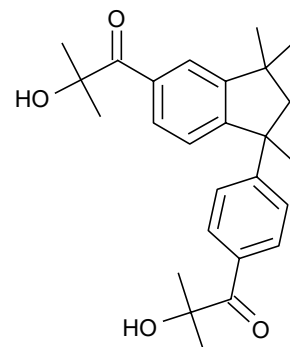
SPEEDCURE XFS01

Chemical Name: 2,3-dihydro-6-(2-hydroxy-2-methyl-1-oxopropyl)-1,1,3-trimethyl-3-[4-(2-hydroxy-2-methyl-1-oxopropyl)phenyl]-1H-indene

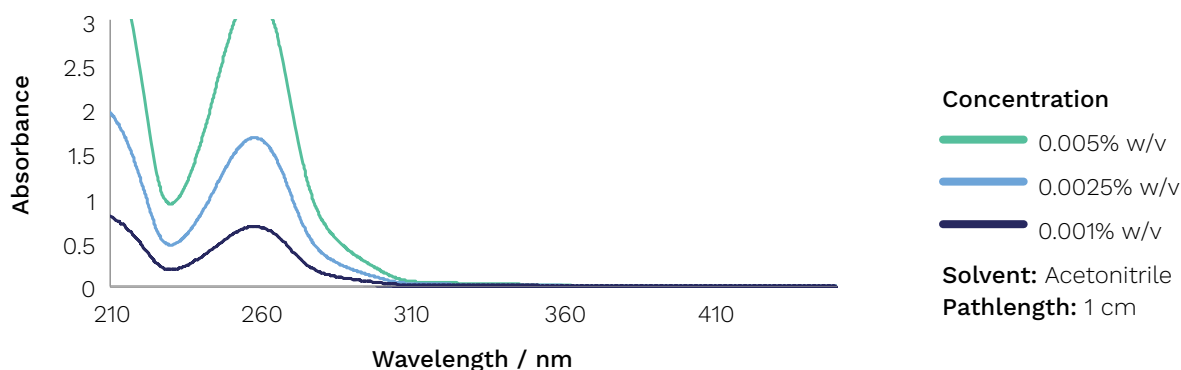
CAS Number: 163702-01-0

EC Number: 402-990-3

Molecular Weight: 408.5

**GENERAL INFORMATION**

SPEEDCURE XFS01 is a difunctional Norrish Type I photoinitiator from the hydroxyacetophenone family, with an absorption maximum at 258 nm. SPEEDCURE XFS01 provides low yellowing, surface cure, and high reactivity when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance (60°C): Pale-yellow to yellow viscous liquid

Water Content (Karl Fischer): ≤ 0.5 % w/w

APHA (20% w/v Acetone): ≤ 50.0

E1/1 (252 nm – Acetonitrile): ≥ 450.0

APPLICATIONS

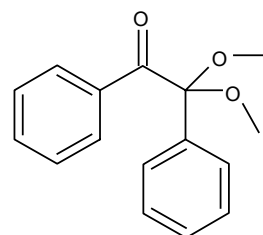
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Electronics
- Adhesives



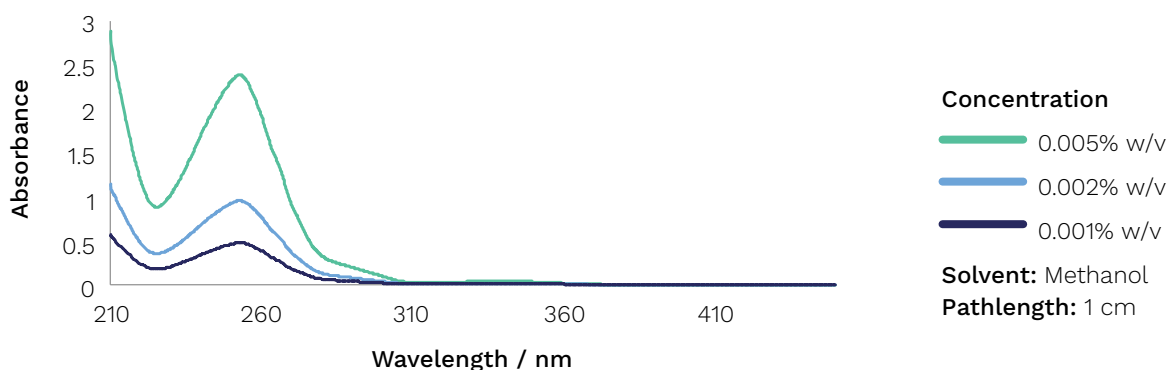
Acetophenone /

SPEEDCURE BKL

Chemical Name: 2,2-dimethoxy-2-phenylacetophenone
CAS Number: 24650-42-8
EC Number: 246-386-6
Molecular Weight: 256.3

**GENERAL INFORMATION**

SPEEDCURE BKL is a Norrish Type I photoinitiator from the acetophenone family, with an absorption maximum at 253 nm. SPEEDCURE BKL provides high reactivity and surface cure when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: White to off-white crystalline powder
Purity (By GC Area %): $\geq 99.0\%$
Melting Point Range: 64.0–69.0°C
Loss on Drying (% w/w, 40°C, 16 hours, 50–100 mbar): $\leq 0.5\%$

APPLICATIONS

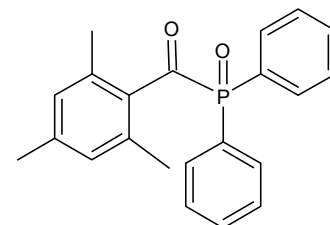
- Pigmented systems
- Black-pigmented systems
- LED curing
- Electronics
- Adhesives
- Composites

See page 64 for Global Inventory Status.

Phosphine Oxides /

SPEEDCURE TPO

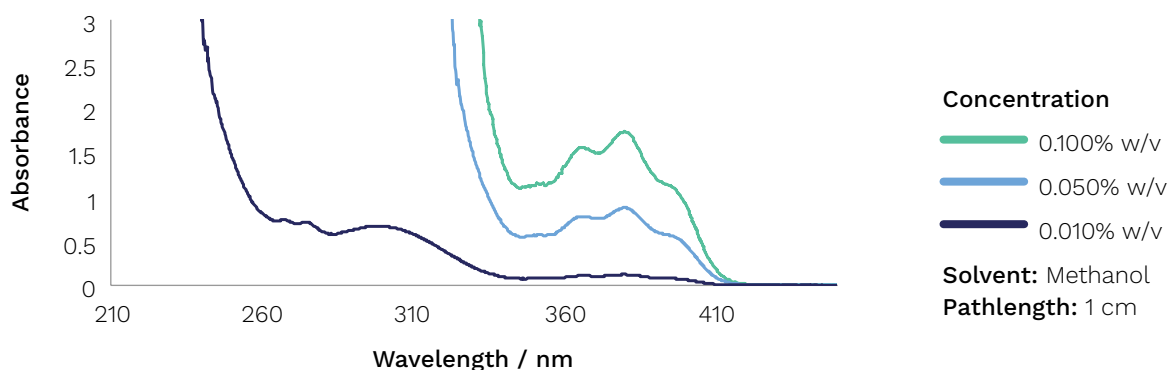
Chemical Name: 2,4,6-trimethylbenzoyldiphenylphosphine oxide
CAS Number: 75980-60-8
EC Number: 278-355-8
Molecular Weight: 348.4



GENERAL INFORMATION

SPEEDCURE TPO is a Norrish Type I photoinitiator from the phosphine oxide family, with absorption maxima at 267, 298, and 380 nm. SPEEDCURE TPO provides high reactivity and depth cure when used at 0.5–5 wt% in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Pale-yellow solid
Assay (By HPLC Area %): $\geq 97.0\%$
Melting Point Range: 90.0–95.0°C
Acid Value: ≤ 4.0 mg KOH/g

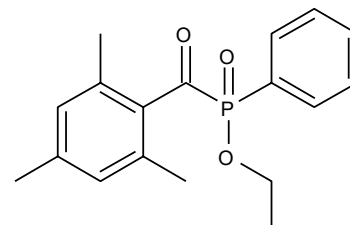
APPLICATIONS

- LED curing
- Composites
- 3D printing
- Adhesives
- Clear coatings
- Pigmented systems
- Electronics
- White-pigmented systems
- Black-pigmented systems

Phosphine Oxides /

SPEEDCURE TPO-L

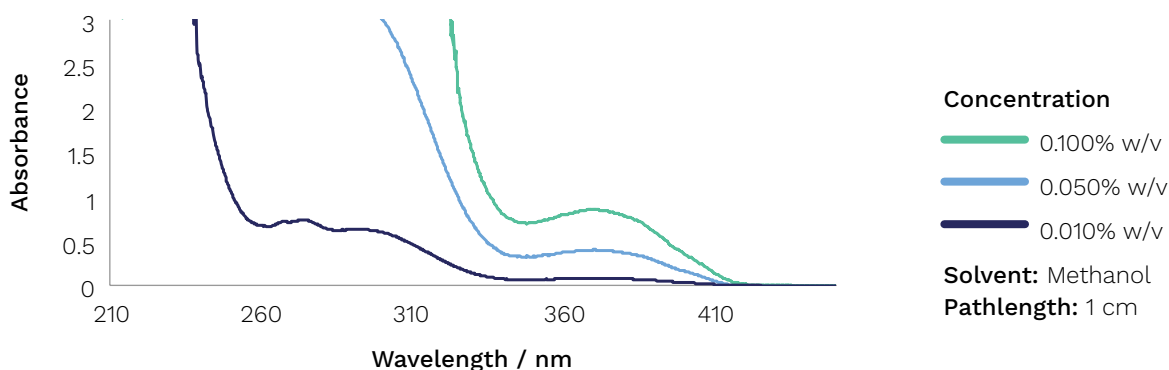
Chemical Name: Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate
CAS Number: 84434-11-7
EC Number: 282-810-6
Molecular Weight: 316.3



GENERAL INFORMATION

SPEEDCURE TPO-L is a liquid Norrish Type I photoinitiator from the phosphine oxide family, with absorption maxima at 274, 290, and 370 nm. SPEEDCURE TPO-L provides high reactivity and depth cure when used at 0.5–5 wt% in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Yellow liquid
Purity (By GC Area %): $\geq 94.5\%$
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 1.0\%$
Acid Value: ≤ 1.0 mg KOH/g

APPLICATIONS

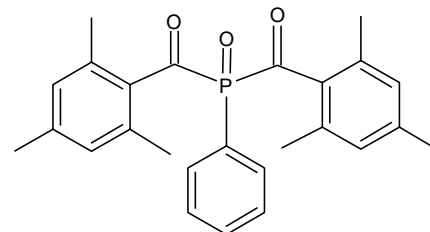
- LED curing
- Electronics
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Water-based systems

See page 64 for Global Inventory Status.

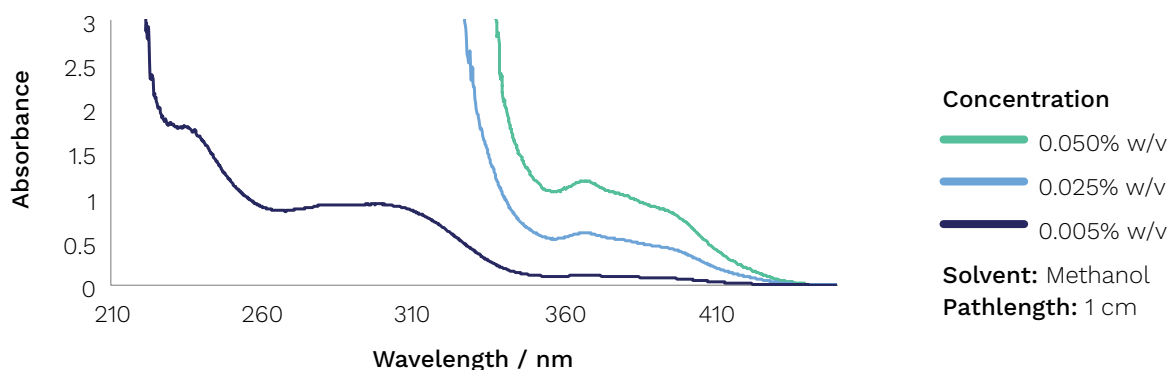
Phosphine Oxides /

SPEEDCURE BPO

Chemical Name: Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide
CAS Number: 162881-26-7
EC Number: 423-340-5
Molecular Weight: 418.5

**GENERAL INFORMATION**

SPEEDCURE BPO is a Norrish Type I photoinitiator from the phosphine oxide family, with absorption maxima at 281, 365, and 395 nm. SPEEDCURE BPO provides high reactivity and depth cure when used at 0.5–5 wt% in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Off-white to pale-yellow solid
Purity (By HPLC Area %): $\geq 98.0\%$
Melting Point Range: 127.0–135.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.2\%$ w/w

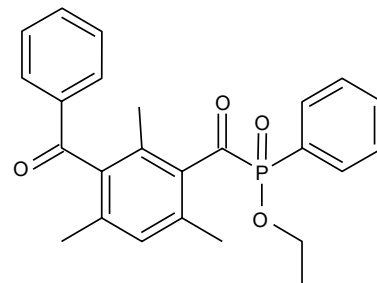
APPLICATIONS

- Adhesives
- Clear coatings
- 3D printing
- Composites
- Electronics
- Pigmented systems
- LED curing
- White-pigmented systems
- Black-pigmented systems

Phosphine Oxides /

SPEEDCURE XKM

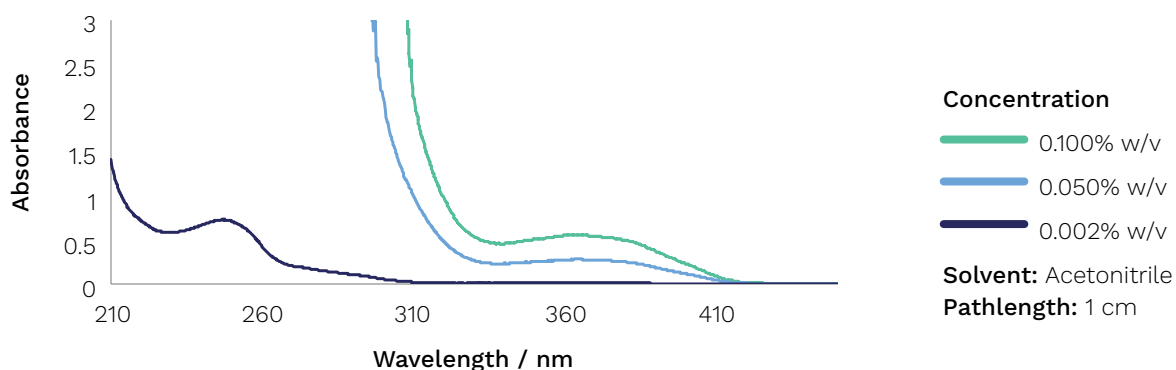
Chemical Name: Ethyl(3-benzoyl-2,4,6-trimethylbenzoyl) (phenyl) phosphinate
CAS Number: 1539267-56-5
Molecular Weight: 420.4



GENERAL INFORMATION

SPEEDCURE XKm is a hybrid Norrish Type I and Type II photoinitiator from the phosphine oxide family, with absorption maxima at 247 and 364 nm. SPEEDCURE XKm provides high reactivity, surface cure, and depth cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Off-white to beige solid
Assay (By HPLC Area %): $\geq 97.0\%$
Melting Point Range: 75.0–92.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

APPLICATIONS

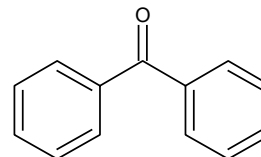
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- 3D printing
- Composites
- Electronics
- Pigmented systems
- LED curing
- White-pigmented systems
- Black-pigmented systems

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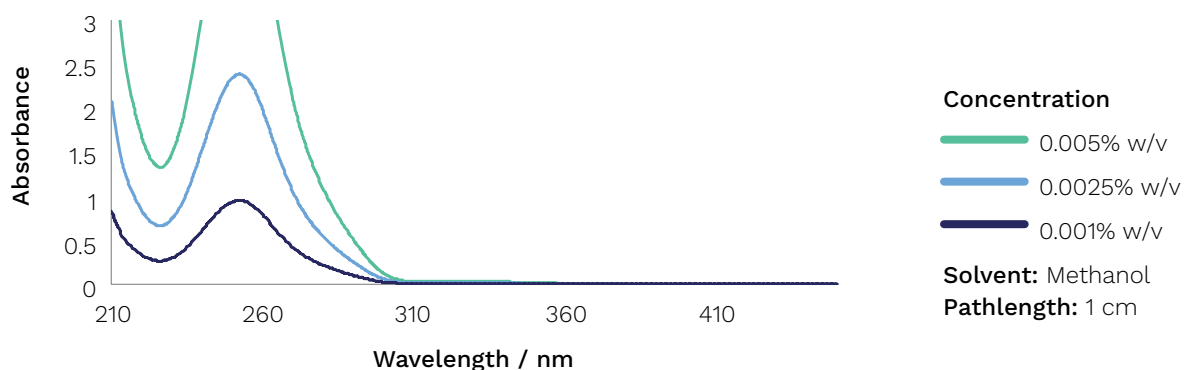
Benzophenones /

SPEEDCURE BP

Chemical Name: Benzophenone
CAS Number: 119-61-9
EC Number: 204-337-6
Molecular Weight: 182.2

**GENERAL INFORMATION**

SPEEDCURE BP is a Norrish Type II photoinitiator from the benzophenone family, with an absorption maximum at 252 nm. SPEEDCURE BP provides high reactivity and surface cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: White flakes
Purity (By GC Area %): $\geq 99.0\%$
Melting Point Range: 47.0–51.0°C
Loss on Drying
(% w/w, 40°C, 16 hours): $\leq 0.5\%$

APPLICATIONS

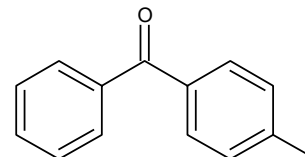
- Clear coatings
- Pigmented systems
- Electronics
- Adhesives



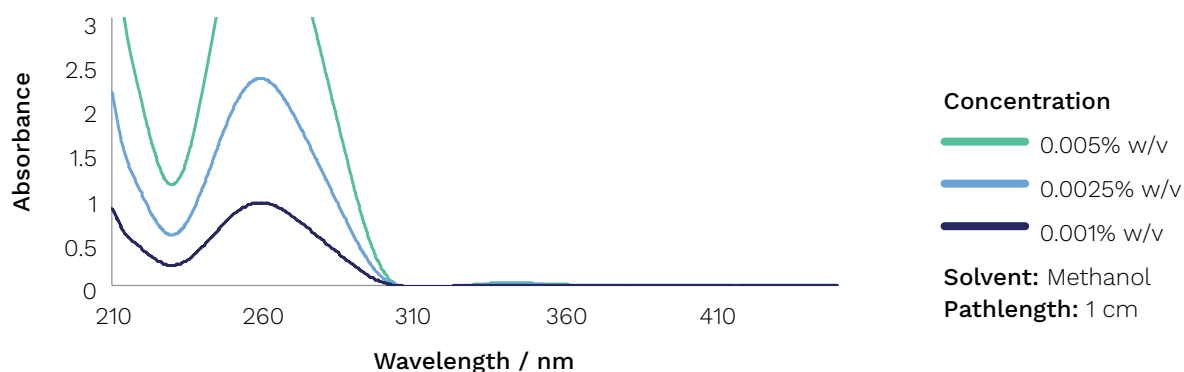
Benzophenones /

SPEEDCURE MBP

Chemical Name: 4-methylbenzophenone
CAS Number: 134-84-9
EC Number: 205-159-1
Molecular Weight: 196.3

**GENERAL INFORMATION**

SPEEDCURE MBP is a Norrish Type II photoinitiator from the benzophenone family, with an absorption maximum at 259 nm. SPEEDCURE MBP provides high reactivity and surface cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: White flakes
Purity (By GC Area %): $\geq 98.0\%$
Melting Point Range: 55.0–58.0°C
Loss on Drying
(% w/w, 40°C, 16 hours): $\leq 0.25\%$

APPLICATIONS

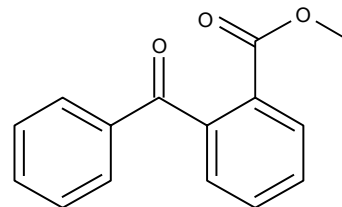
- Clear coatings
- Pigmented systems
- Electronics
- Adhesives

See page 64 for Global Inventory Status.

Benzophenones /

SPEEDCURE MBB

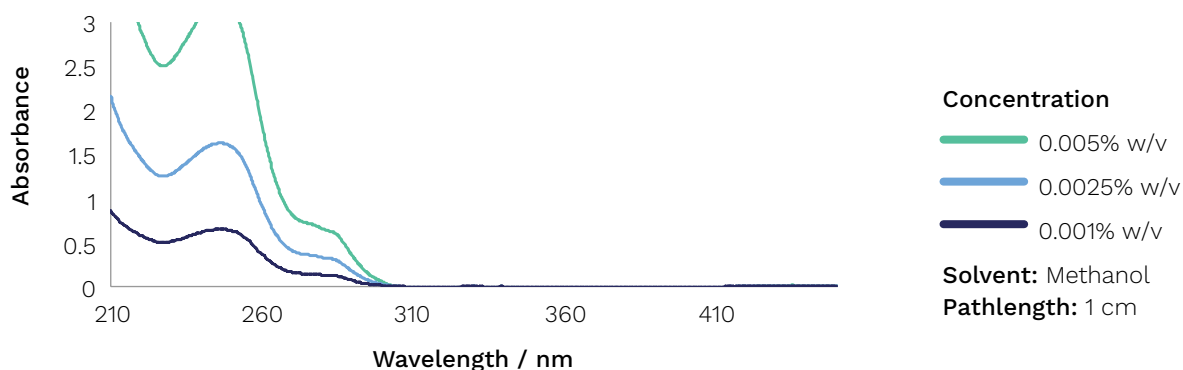
Chemical Name: Methyl 2-benzoylbenzoate
CAS Number: 606-28-0
EC Number: 210-112-3
Molecular Weight: 240.3



GENERAL INFORMATION

SPEEDCURE MBB is a Norrish Type II photoinitiator from the benzophenone family, with an absorption maximum at 246 nm. SPEEDCURE MBB provides surface cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: White to off-white crystalline solid
Purity (By HPLC Area %): $\geq 99.0\%$
Melting Point Range: 48.0–54.0°C
Loss on Drying
(% w/w, 40°C, 16 hours): $\leq 0.5\%$

APPLICATIONS

- Clear coatings
- Pigmented systems
- Electronics
- Adhesives



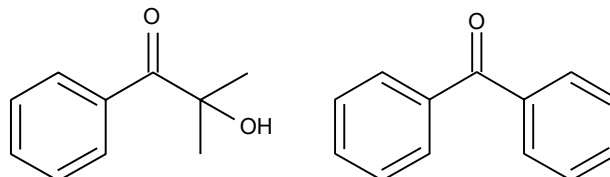
Benzophenones /

SPEEDCURE 210

Chemical Name: A mixture of 2-hydroxy-2-methyl-1-phenylpropanone and benzophenone
(a mixture of SPEEDCURE 73 and SPEEDCURE BP)

CAS Number: 7473-98-5, 119-61-9

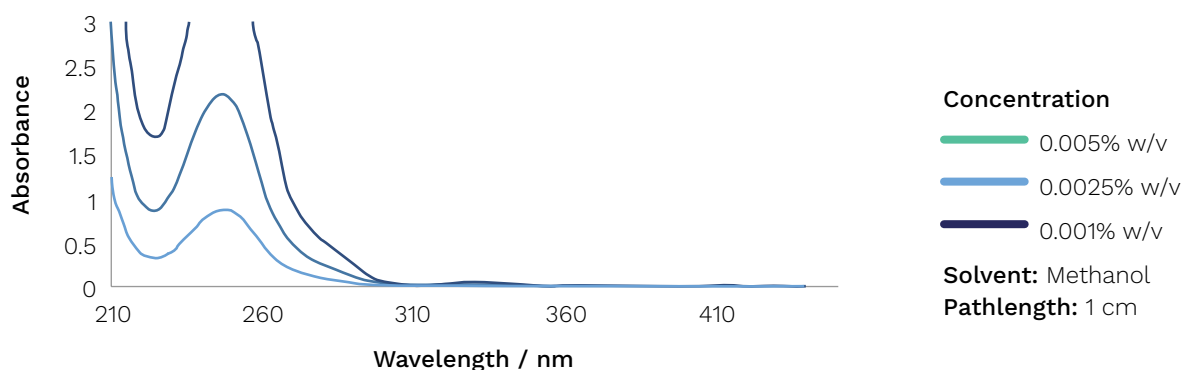
EC Number: 231-272-0, 204-337-6



GENERAL INFORMATION

SPEEDCURE 210 is a blend of Norrish Type I and Type II photoinitiators from the hydroxyacetophenone and benzophenone families, with an absorption maximum at 249 nm. SPEEDCURE 210 provides high reactivity and surface cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance (40°C): Colorless to pale-yellow liquid

SPEEDCURE 73 Content (GC): 45.0–55.0% w/w

SPEEDCURE BP Content (GC): 45.0–55.0% w/w

APPLICATIONS

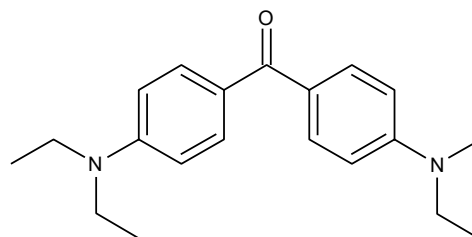
- Clear coatings
- Pigmented systems
- White-pigmented systems
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- Water-based systems
- 3D printing
- Adhesives
- Composites

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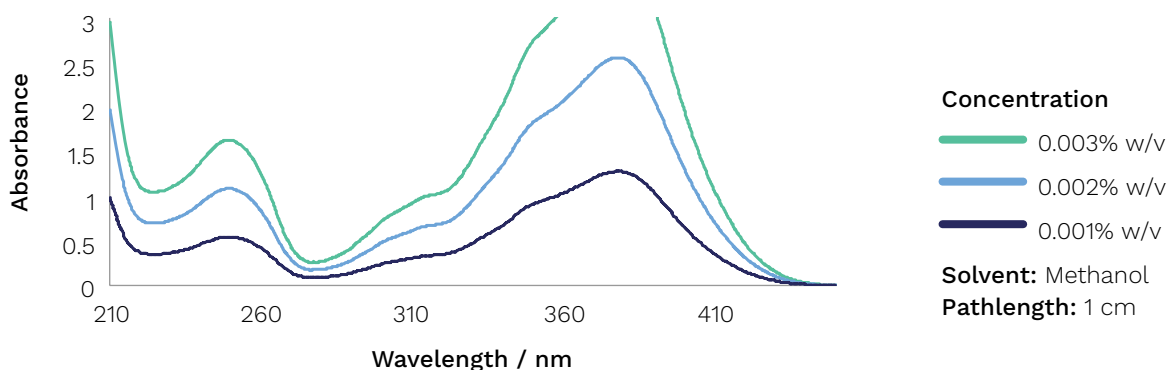
Benzophenones /

SPEEDCURE EMK

Chemical Name: 4,4'-bis(diethylamino)benzophenone
CAS Number: 90-93-7
EC Number: 202-025-4
Molecular Weight: 324.5

**GENERAL INFORMATION**

SPEEDCURE EMK is a Norrish Type II photoinitiator of the benzophenone family and an amine synergist, with absorption maxima at 250 and 378 nm. SPEEDCURE EMK provides high reactivity and depth cure when used at 0.5–5 wt% and combined with an amine synergist in highly pigmented UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow to off-yellow solid
Purity (By GC Area %): $\geq 98.0\%$
Melting Point: $\geq 92.0^{\circ}\text{C}$
Water Content (Karl Fischer): $\leq 0.5\%$ w/w

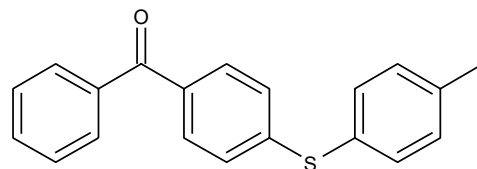
APPLICATIONS

- Pigmented systems
- Black-pigmented systems
- LED curing
- Electronics
- Composites

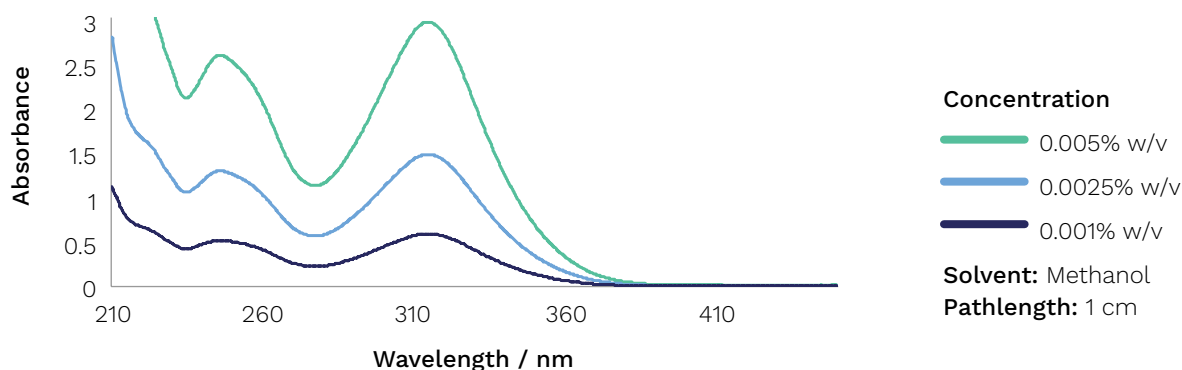
Benzophenones /

SPEEDCURE BMS

Chemical Name: 4-benzoyl-4'-methyldiphenyl sulphide
CAS Number: 83846-85-9
EC Number: 281-064-9
Molecular Weight: 304.4

**GENERAL INFORMATION**

SPEEDCURE BMS is a Norrish Type II photoinitiator of the benzophenone family, with absorption maxima at 246 and 315 nm. SPEEDCURE BMS provides high reactivity, surface cure, and depth cure when used at 0.5–5 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: White to off-white solid
Purity (By GC Area %): $\geq 98.0\%$
Melting Point Range: 75.0–85.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

APPLICATIONS

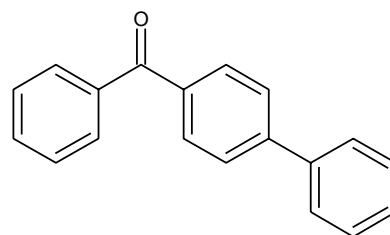
- Clear coatings
- Pigmented systems
- LED curing
- Electronics
- Adhesives

See page 64 for Global Inventory Status.

Benzophenones /

SPEEDCURE PBZ

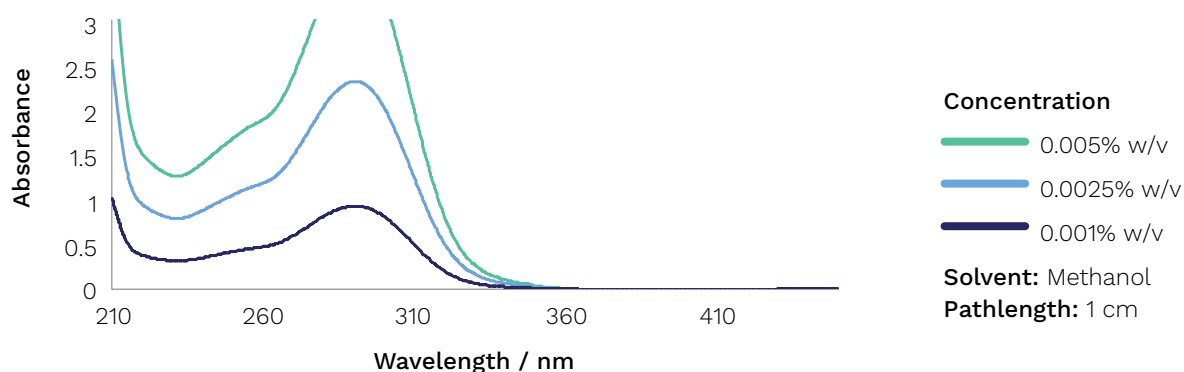
Chemical Name: 4-phenylbenzophenone
CAS Number: 2128-93-0
EC Number: 218-345-2
Molecular Weight: 258.3



GENERAL INFORMATION

SPEEDCURE PBZ is a Norrish Type II photoinitiator of the benzophenone family, with an absorption maximum at 290 nm. SPEEDCURE PBZ provides high reactivity, surface cure and depth cure when used at 0.5–5 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: White to off-white solid
Purity (By GC Area %): $\geq 99.0\%$
Melting Point Range: 99.0–103.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

APPLICATIONS

- Pigmented systems
- LED curing
- Electronics
- Adhesives

Thioxanthenes /

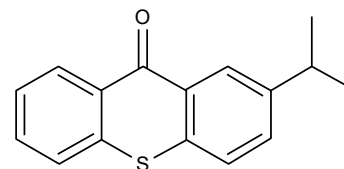
SPEEDCURE ITX

Chemical Name: A mixture of 2-isopropylthioxanthone and 4-isopropylthioxanthone

CAS Number: 5495-84-1, 83846-86-0

EC Number: 226-827-9, 281-065-4

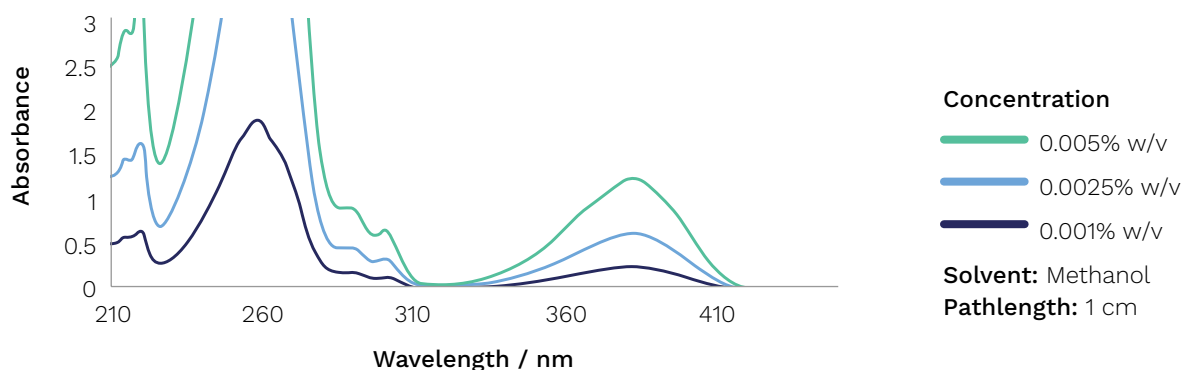
Molecular Weight: 254.3 254.3



GENERAL INFORMATION

SPEEDCURE ITX is a Norrish Type II photoinitiator of the thioxanthone family, with absorption maxima at 259 and 383 nm. SPEEDCURE ITX provides long wavelength sensitisation of appropriate photoinitiators and depth cure when used at 0.1-5 wt% and combined with an amine synergist in UV and LED curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Cream to pale yellow solid

Purity (By GC Area %): $\geq 98.0\%$

Melting Point Range: 56.0–72.0°C

Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

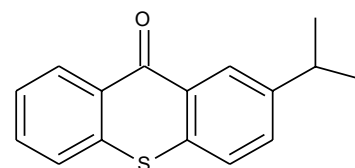
APPLICATIONS

- Pigmented systems
- Black pigmented systems
- LED curing

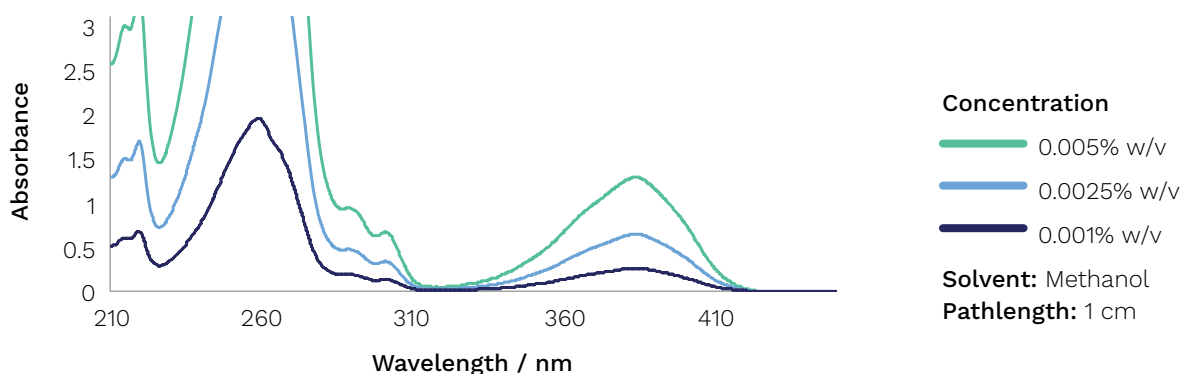
Thioxanthenes /

SPEEDCURE 2-ITX

Chemical Name: 2-isopropylthioxanthone
CAS Number: 5495-84-1
EC Number: 226-827-9
Molecular Weight: 254.3

**GENERAL INFORMATION**

SPEEDCURE 2-ITX is a Norrish Type II photoinitiator of the thioxanthone family, with absorption maxima at 259 and 383 nm. SPEEDCURE 2-ITX provides long-wavelength sensitisation of appropriate photoinitiators and depth cure when used at 0.1–5 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Cream to pale-yellow solid
Purity (By GC Area %): $\geq 98.0\%$
Melting Point Range: 70.0–76.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

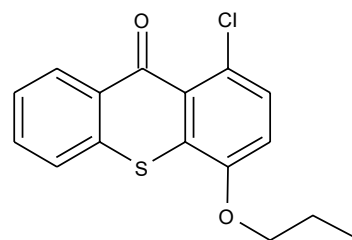
APPLICATIONS

- Pigmented systems
- Black-pigmented systems
- LED curing

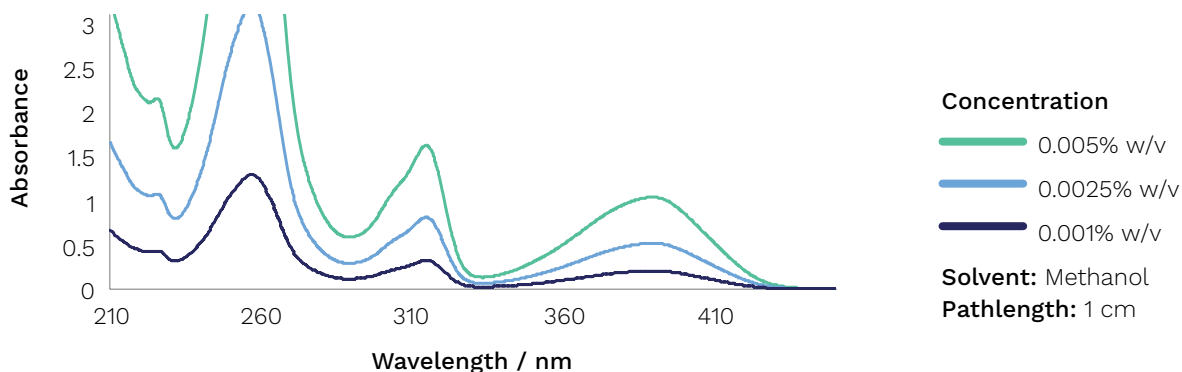
Thioxanthenes /

SPEEDCURE CPTX

Chemical Name: 1-chloro-4-propoxythioxanthone
CAS Number: 142770-42-1
EC Number: 415-890-1
Molecular Weight: 304.8

**GENERAL INFORMATION**

SPEEDCURE CPTX is a Norrish Type II photoinitiator of the thioxanthone family, with absorption maxima at 257, 314, and 389 nm. SPEEDCURE CPTX provides long-wavelength sensitisation of appropriate photoinitiators and depth cure when used at 0.1–5 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Yellow solid
Assay (By GC Area %): $\geq 97.0\%$
Melting Point Range: 99.0–104.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$
Gardner Colour (5% w/v Toluene): ≤ 11.0
Insoluble Matter (5% w/v Toluene): Essentially clear

APPLICATIONS

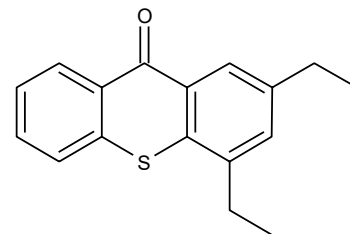
- LED curing
- Electronics
- Adhesives
- Composites
- Pigmented systems
- Black-pigmented systems
- Metal coatings
- Glass coatings

See page 64 for Global Inventory Status.

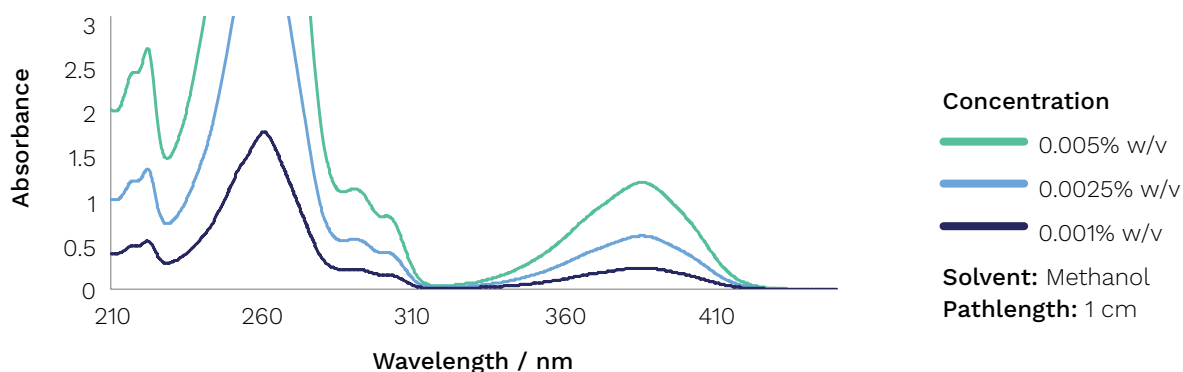
Thioxanthenes /

SPEEDCURE DETX

Chemical Name: 2,4-diethylthioxanthone
CAS Number: 82799-44-8
EC Number: 280-041-0
Molecular Weight: 268.3

**GENERAL INFORMATION**

SPEEDCURE DETX is a Norrish Type II photoinitiator of the thioxanthone family, with absorption maxima at 261, 291, and 386 nm. SPEEDCURE DETX provides long-wavelength sensitisation of appropriate photoinitiators and depth cure when used at 0.1–5 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow to yellow solid
Purity (By GC Area %): $\geq 99.0\%$
Melting Point Range: 68.0–75.0°C
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.25\%$

APPLICATIONS

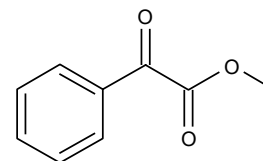
- Pigmented systems
- Black-pigmented systems
- LED curing



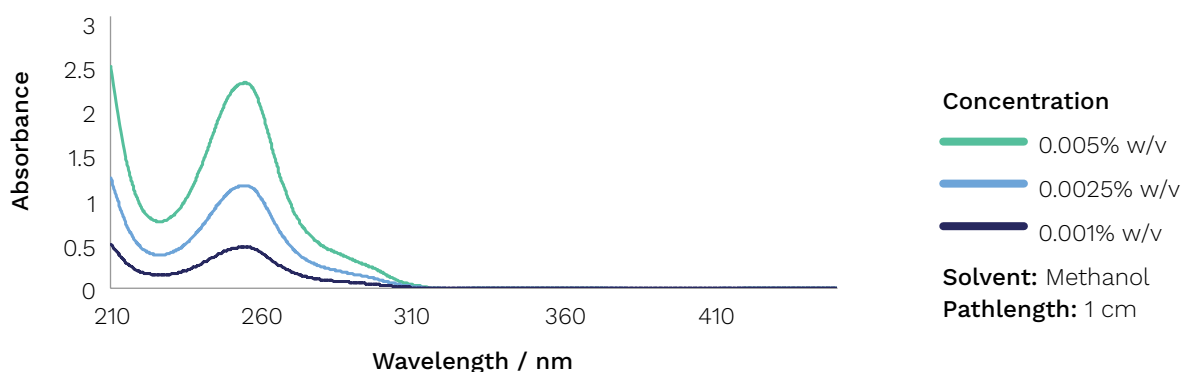
Benzoylformate /

SPEEDCURE MBF

Chemical Name: Methyl benzoylformate
CAS Number: 15206-55-0
EC Number: 239-263-3
Molecular Weight: 164.2

**GENERAL INFORMATION**

SPEEDCURE MBF is a liquid Norrish Type II photoinitiator of the benzoylformate family, with an absorption maximum at 244 nm. SPEEDCURE MBF provides very low yellowing and surface cure when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow clear liquid
Purity (By GC Area %): $\geq 99.0\%$
Boiling Point: 246.0–250.0°C
Density (25°C): 1.15–1.17 g/cm³

APPLICATIONS

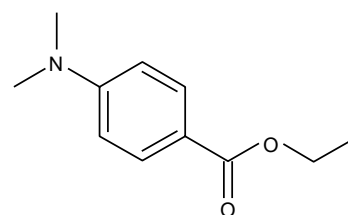
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Water-based systems
- 3D printing
- Adhesives

See page 64 for Global Inventory Status.

Aminobenzoates /

SPEEDCURE EDB

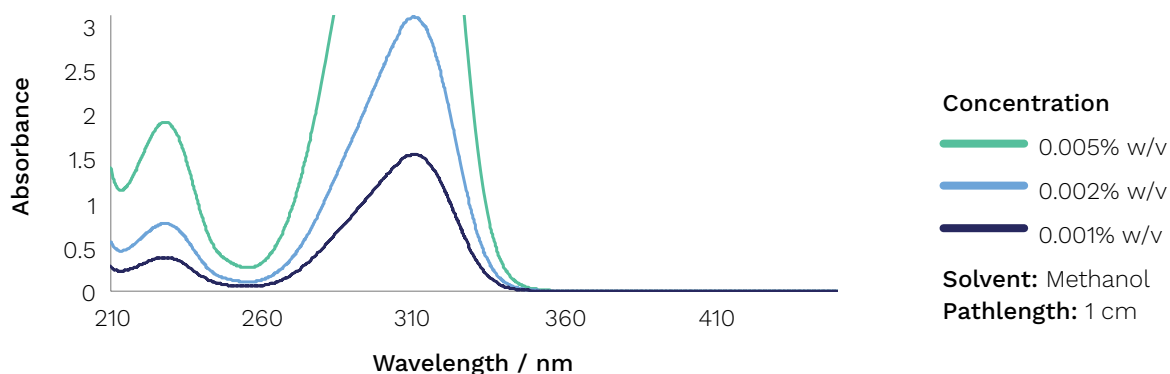
Chemical Name:	Ethyl 4-(dimethylamino)benzoate
CAS Number:	10287-53-3
EC Number:	233-634-3
Molecular Weight:	193.2



GENERAL INFORMATION

SPEEDCURE EDB is an amine synergist of the aminobenzoate family. SPEEDCURE EDB generates active species when used at 2–8 wt% in combination with Norrish Type II photoinitiators and reduces oxygen inhibition in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance:	White to off-white solid
Purity (By GC Area %):	≥ 98.0%
Melting Point Range:	62.0–68.0°C
Water Content (Karl Fischer):	≤ 0.2% w/w

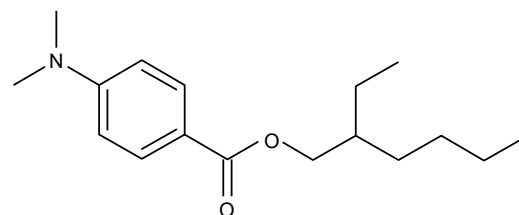
APPLICATIONS

- Pigmented systems
- LED curing
- Electronics
- Adhesives

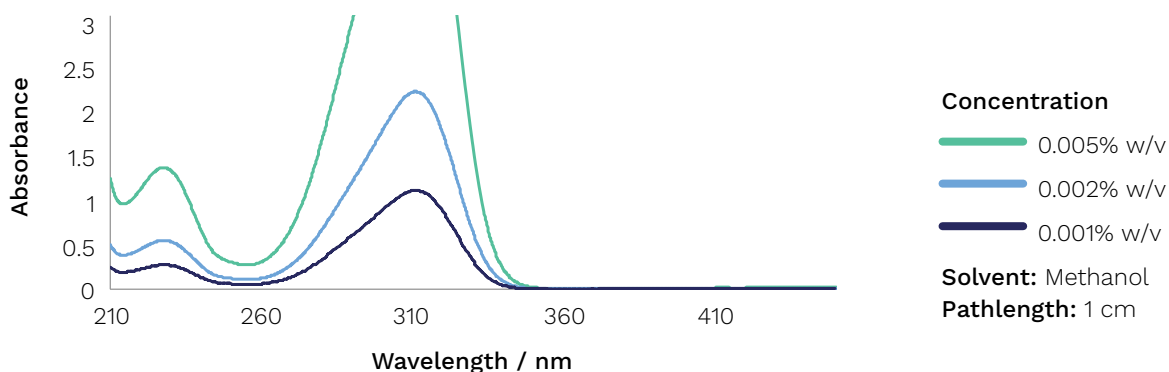
Aminobenzoates /

SPEEDCURE EHA

Chemical Name: 2-ethylhexyl 4-(dimethylamino)benzoate
CAS Number: 21245-02-3
EC Number: 244-289-3
Molecular Weight: 277.4

**GENERAL INFORMATION**

SPEEDCURE EHA is a liquid amine synergist of the aminobenzoate family. SPEEDCURE EHA generates active species when used at 2–8 wt% in combination with Norrish Type II photoinitiators and reduces oxygen inhibition in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow clear liquid
Purity (By GC Area %): $\geq 98.0\%$
Loss on Drying (% w/w, 60°C 3 hours, 50–100 mbar): $\leq 1.0\%$
Gardner Colour (Neat): ≤ 2.0

APPLICATIONS

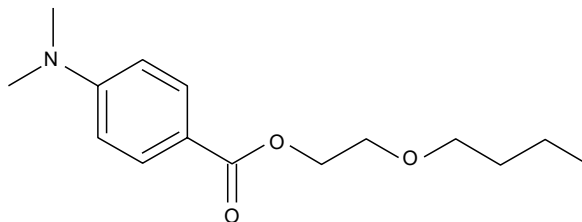
- Pigmented systems
- LED curing
- Electronics
- Adhesives

See page 64 for Global Inventory Status.

Aminobenzoates /

SPEEDCURE BEDB

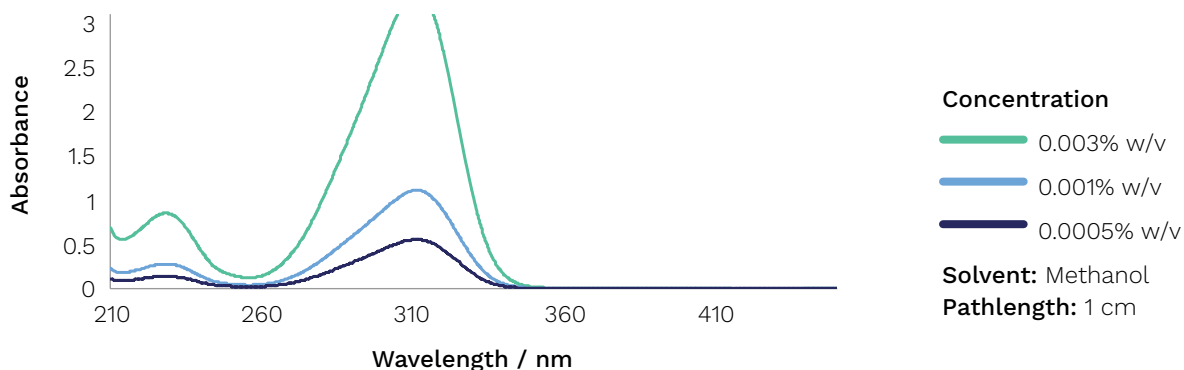
Chemical Name: 2-butoxyethyl 4-(dimethylamino)benzoate
CAS Number: 67362-76-9
EC Number: 266-668-2
Molecular Weight: 265.4



GENERAL INFORMATION

SPEEDCURE BEDB is a liquid amine synergist of the aminobenzoate family. SPEEDCURE BEDB generates active species when used at 2–8 wt% in combination with Norrish Type II photoinitiators and reduces oxygen inhibition in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Colourless to pale-yellow clear liquid
Purity (By GC Area %): $\geq 97.0\%$
Loss on Drying (% w/w, 60°C, 3 hours under vacuum): $\leq 1.0\%$ w/w

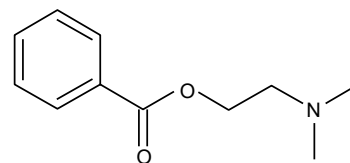
APPLICATIONS

- Pigmented systems
- Water-based systems
- LED curing
- Adhesives

Tertiary Amine /

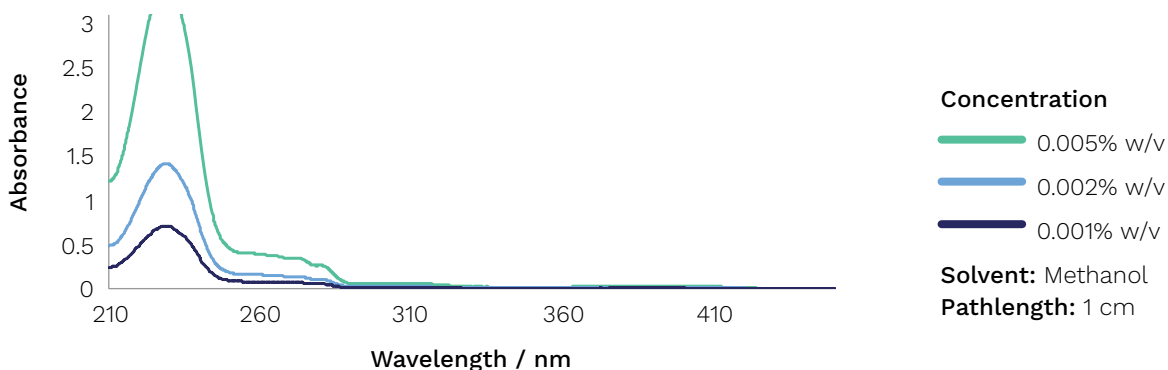
SPEEDCURE DMB

Chemical Name: 2-(dimethylamino)ethyl benzoate
CAS Number: 2208-05-1
EC Number: 218-630-1
Molecular Weight: 193.2

**GENERAL INFORMATION**

SPEEDCURE DMB is an amine synergist of the aliphatic amine family. SPEEDCURE DMB generates active species when used at

2–8 wt% in combination with Norrish Type II photoinitiators and reduces oxygen inhibition in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow liquid
Assay (By GC Area %): $\geq 95.0\%$
Water Content (Karl Fischer): $\leq 0.5\%$ w/w
Gardner Colour (Neat): ≤ 2.0

APPLICATIONS

- Pigmented systems
- LED curing
- Adhesives

See page 64 for Global Inventory Status.



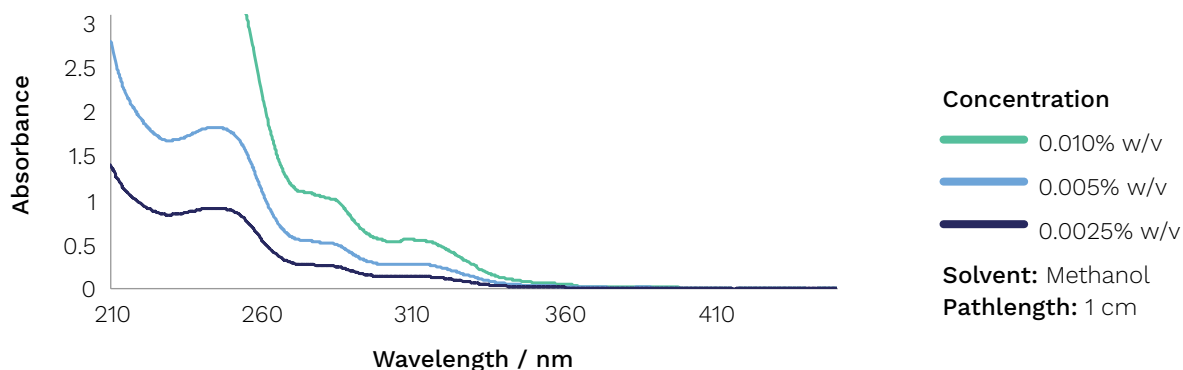
Polymeric Benzophenone /

SPEEDCURE 7005

Chemical Name: Polymeric benzophenone
CAS Number: 1003557-16-1, 1003567-82-5

GENERAL INFORMATION

SPEEDCURE 7005 is a polymeric photoinitiator suitable for use when benzophenone-free formulations are required. It will induce rapid photopolymerisation when formulated with a suitable polymeric tertiary amine synergist, such as SPEEDCURE 7040. Although the product has been developed for low-migration systems, the amount of migrating species should be checked by the customer in their final formulations as there are many factors that can affect photoinitiator migration.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow to yellow clear liquid
Active Content: $\geq 97.0\%$
Total Monomeric Species Content (HPLC): $\leq 2.5\%$ w/w
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar): $\leq 0.5\%$

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Low-migration systems



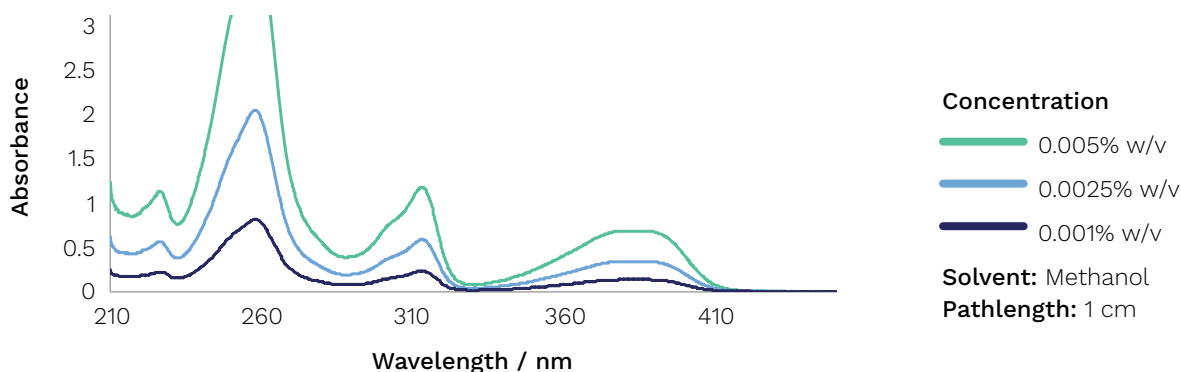
Polymeric Thioxanthenes /

SPEEDCURE 7010

Chemical Name: Polymeric thioxanthone
CAS Number: 1003567-83-6

GENERAL INFORMATION

SPEEDCURE 7010 is a polymeric Norrish Type II photoinitiator of the thioxanthone family, with absorption maxima at 257, 312, and 383 nm. SPEEDCURE 7010 provides long-wavelength sensitisation of appropriate photoinitiators, depth cure, low odour, and low migration when used at 0.1–8 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance:	Cream to pale-yellow solid
Active Content:	≥ 97.75% w/w
Total Monomeric Species Content (HPLC):	≤ 1.75% w/w
Loss on Drying (% w/w, 60°C, 3 hours, 50–100 mbar):	≤ 0.5%
Gardner Colour (10% w/v Toluene):	≤ 7.0

APPLICATIONS

- Pigmented systems
- Black-pigmented systems
- LED curing
- Low-migration systems

See page 64 for Global Inventory Status.



Polymeric Thioxanthenes /

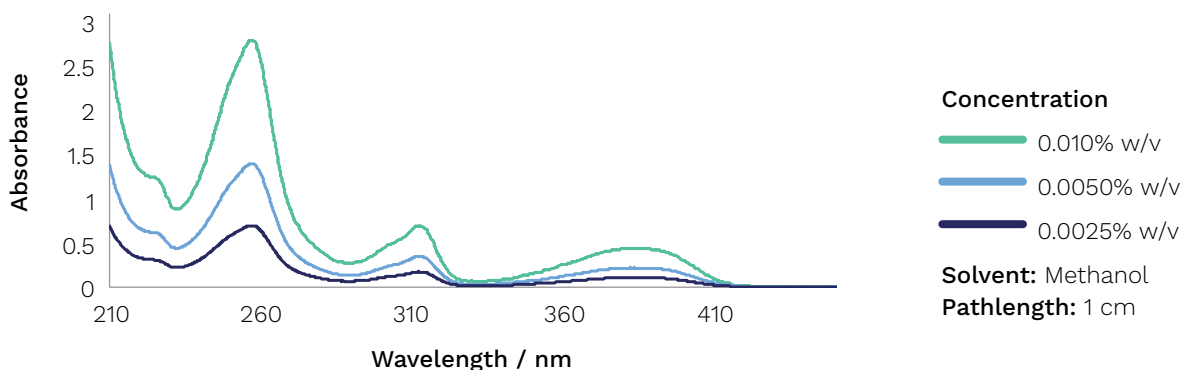
SPEEDCURE 7010-L

Chemical Name: A solution of polymeric thioxanthone in 2-[2,2-bis(2-prop-2-enoyloxyethoxymethyl) butoxy]ethyl prop-2-enoate

CAS Number: 1003567-83-6, 28961-43-5

GENERAL INFORMATION

SPEEDCURE 7010-L is a 40% active liquid polymeric Norrish Type II photoinitiator of the polymeric thioxanthone family. SPEEDCURE 7010-L provides long-wavelength sensitisation of appropriate photoinitiators, depth cure, low odour, and low migration when used at 0.1–10 wt% and combined with an amine synergist in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow liquid

Total Active Content (manufacturing records): 38.0–42.0% w/w

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- LED curing
- Low-migration systems



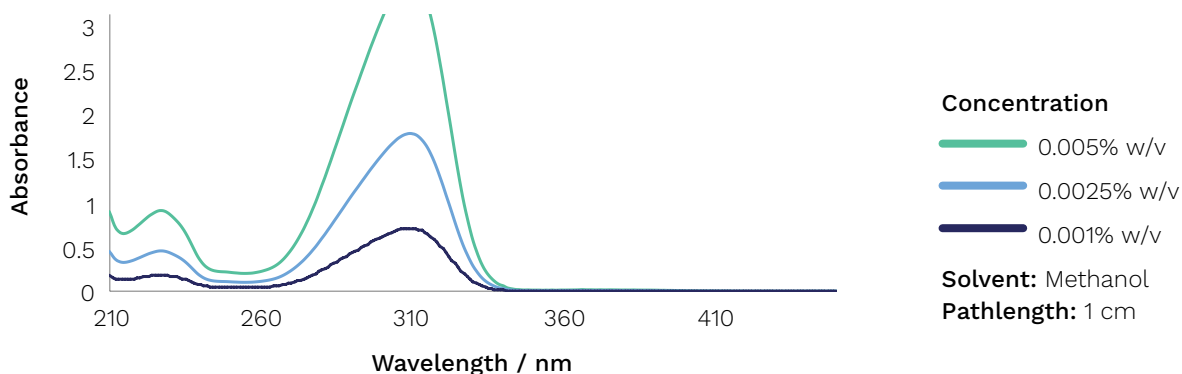
Polymeric Amine Synergist /

SPEEDCURE 7040

Chemical Name: Polymeric Amine Synergist
CAS Number: 1003567-84-7, 1003557-17-2

GENERAL INFORMATION

SPEEDCURE 7040 is a liquid polymeric amine synergist of the aminobenzoate family. SPEEDCURE 7040 provides low odour and low migration and generates active species when used at 2–10 wt% and combined with Norrish Type II photoinitiators in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-amber liquid
Assay (By difference): $\geq 94.5\%$ w/w
Total Monomeric
Species Content (HPLC): $\leq 5.0\%$ w/w
Loss on Drying (% w/w, 60°C, 3 hours under vacuum): $\leq 0.5\%$ w/w

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- LED curing
- Low-migration systems

See page 64 for Global Inventory Status.

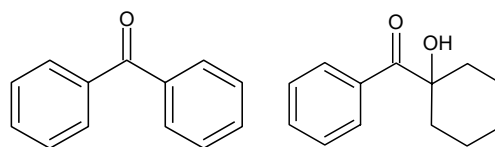
Benzophenones /

SPEEDCURE 500

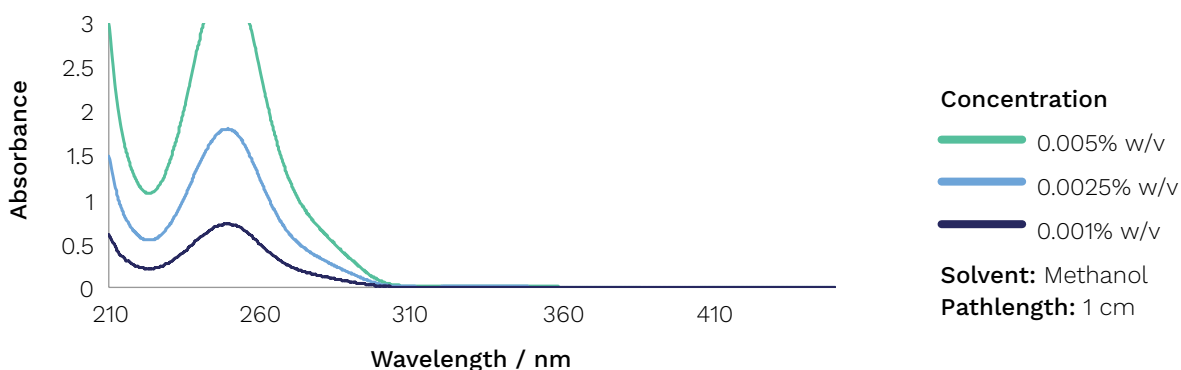
Chemical Name: A mixture of 1-hydroxycyclohexyl phenyl ketone and benzophenone (a mixture of SPEEDCURE 84 and SPEEDCURE BP)

CAS Number: 947-19-3, 119-61-9

EC Number: 213-426-9, 204-337-6

**GENERAL INFORMATION**

SPEEDCURE 500 is a blend of Norrish Type I and Type II photoinitiators from the hydroxyacetophenone and benzophenone families, with an absorption maximum at 249 nm. SPEEDCURE 500 provides high reactivity and surface cure when used at 0.5–5 wt% and combined with an amine synergist in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Colourless to slightly yellow liquid

SPEEDCURE 84 Content (By GC Area %): 45.0–55.0%

SPEEDCURE BP Content (By GC Area %): 45.0–55.0%

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Water-based systems
- 3D printing
- Adhesives
- Composites

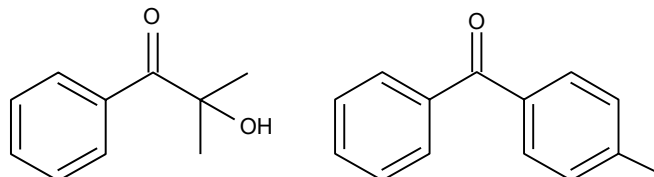
Benzophenones /

SPEEDCURE 510

Chemical Name: A mixture of 2-hydroxy-2-methylpropiophenone and 4-methylbenzophenone
(A mixture of Speedcure 73 and Speedcure MBP)

CAS Number: 7473-98-5, 134-84-9

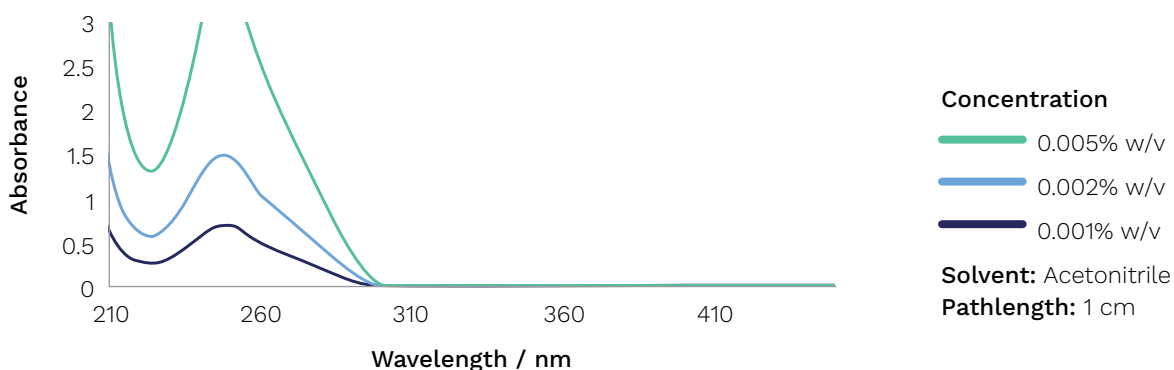
EC Number: 231-272-0, 205-159-1



GENERAL INFORMATION

SPEEDCURE 510 is a blend of Norrish Type I and Norrish Type II photoinitiators from the hydroxyacetophenone and benzophenone families, with an absorption maximum at 249 nm. SPEEDCURE 510 provides high reactivity and surface cure when used at 0.5-5 wt% and combined with an amine synergist in UV curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Colourless to pale yellow clear liquid

Active Content (GC Area %): $\geq 98.0\%$

APHA (Neat): ≤ 75.0

APPLICATIONS

- Clear coatings
- Pigmented systems
- Adhesives
- Water based systems
- Wood coatings
- Composites

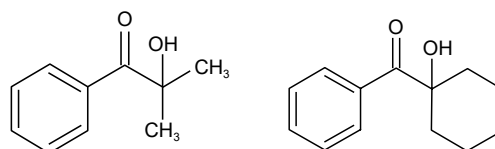
Hydroxyacetophenone /

SPEEDCURE 520

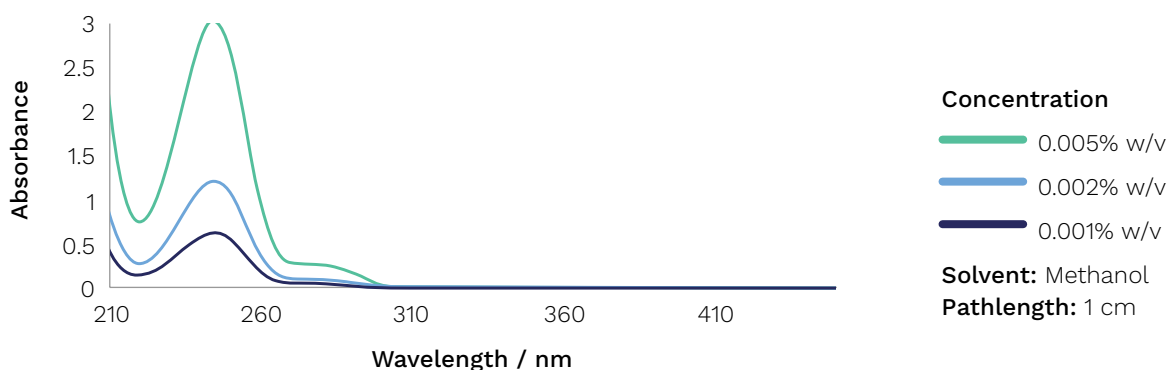
Chemical Name: A mixture of 2-Hydroxy-2-methyl-1-phenylpropanone and 1-hydroxycyclohexyl phenyl ketone

CAS Number: 7473-98-5, 947-19-3

EC Number: 231-272-0, 213-426-9

**GENERAL INFORMATION**

PI-002-2022 (SPEEDCURE 520) is a liquid Norrish Type I photoinitiator from the hydroxyacetophenone family, with an absorption maximum at 244 nm. PI-022-2022 (SPEEDCURE 520) provides low yellowing and surface cure when used at 0.5-5 wt% in UV curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance (40°C): Colourless to pale yellow clear liquid

Water Content (Karl Fischer): ≤ 0.5 %w/w

APHA (Neat): ≤ 75.0

APPLICATIONS

- Adhesives and Sealants
- Printing Inks
- Inkjet Inks
- OPV
- Nail care
- Wood coatings
- Industrial coatings



Formulated Photoinitiator Products /

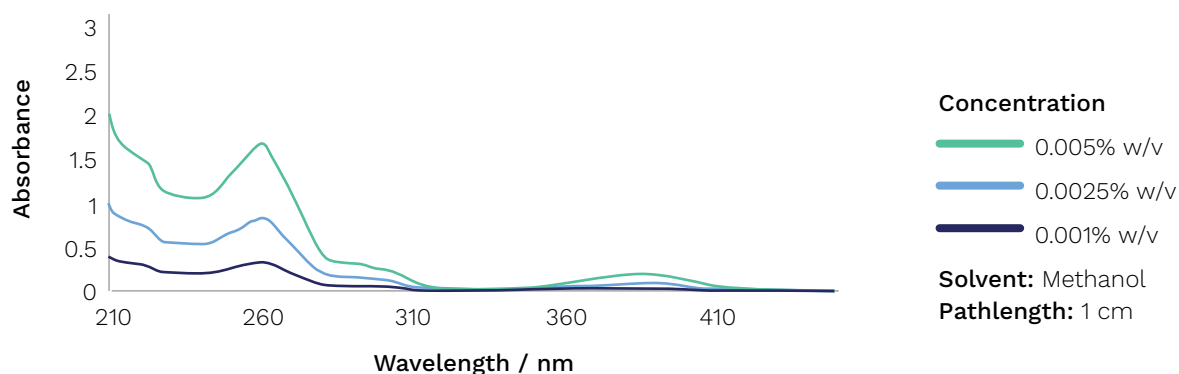
SPEEDCURE TEM

Chemical Name:	Emulsion of photoinitiators
CAS Number:	84434-11-7, 1539267-56-5, 2634-33-5
EC Number:	282-810-6, n/a, 220-120-9

GENERAL INFORMATION

SPEEDCURE TEM is a stable photoinitiator emulsion with absorption maxima at 260 and 370 nm. SPEEDCURE TEM provides high reactivity, improved cured film properties, and enhanced formulation compatibility when used at 2–10 wt% in water-based UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Cream-coloured, uniform, free-flowing liquid
Solids Content (2 g, 105°C, 2 hours): 47.5–52.5% w/w

APPLICATIONS

- Water-based clear wood coatings
- Water-based pigmented wood coatings
- Other water-based specialty coatings



Formulated Photoinitiator Products /

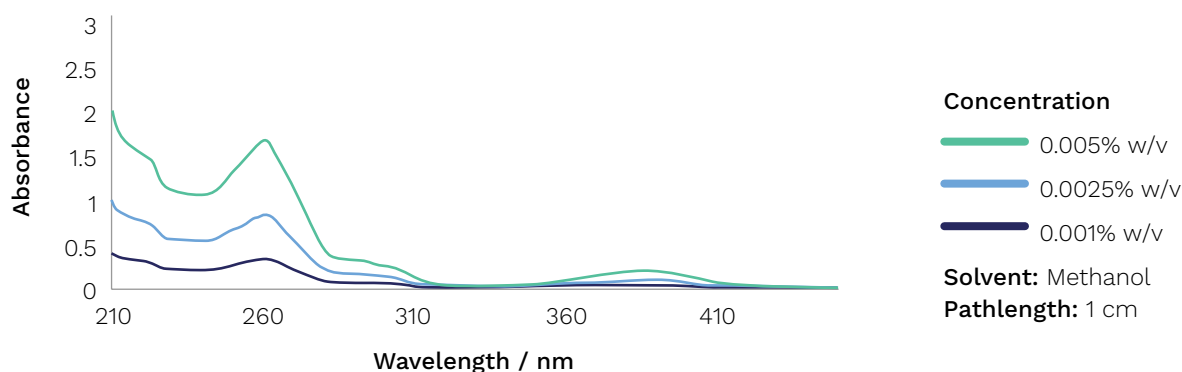
SPEEDCURE KEM

Chemical Name: Emulsion of photoinitiators
CAS Number: 84434-11-7, 1539267-56-5, 2634-33-5
EC Number: 282-810-6, n/a, 220-120-9

GENERAL INFORMATION

SPEEDCURE KEM is photoinitiator emulsion with absorption maxima at 260, 290, and 370nm. SPEEDCURE KEM provides high reactivity when used at 2–10 wt% in water-based UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Cream-coloured, uniform, free-flowing liquid
Active Content: 38.0–52.0% w/w
Viscosity (LV, Sp2, 6 rpm @ 25°C): 1,750.0–5,250.0 cPs

APPLICATIONS

- Adhesives
- Clear coatings
- Water-based UV and LED curing
- Water-based inkjet inks
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems



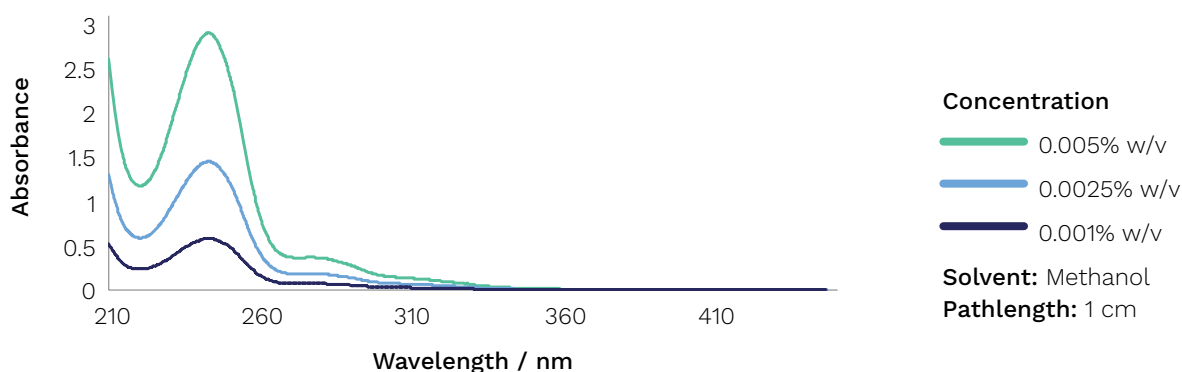
Formulated Photoinitiator Products /

SPEEDCURE 2022

Chemical Name: A blend of SPEEDCURE 73, SPEEDCURE BPO, and SPEEDCURE TPO-L
CAS Number: 7473-98-5, 84434-11-7, 162881-26-7
EC Number: 231-272-0, 282-810-6, 423-340-5

GENERAL INFORMATION

SPEEDCURE 2022 is a liquid formulated blend of photoinitiators, with absorption maxima at 243 and 280 nm. SPEEDCURE 2022 provides balanced curing in a broad range of applications when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Yellow liquid
Water Content (Karl Fischer): $\leq 0.5\%$ w/w
Gardner Colour (Neat): ≤ 8.0

APPLICATIONS

- Clear coatings
- 3D printing
- Adhesives
- Composites
- Black-pigmented systems
- Water-based systems
- White-pigmented systems
- Pigmented systems

See page 64 for Global Inventory Status.



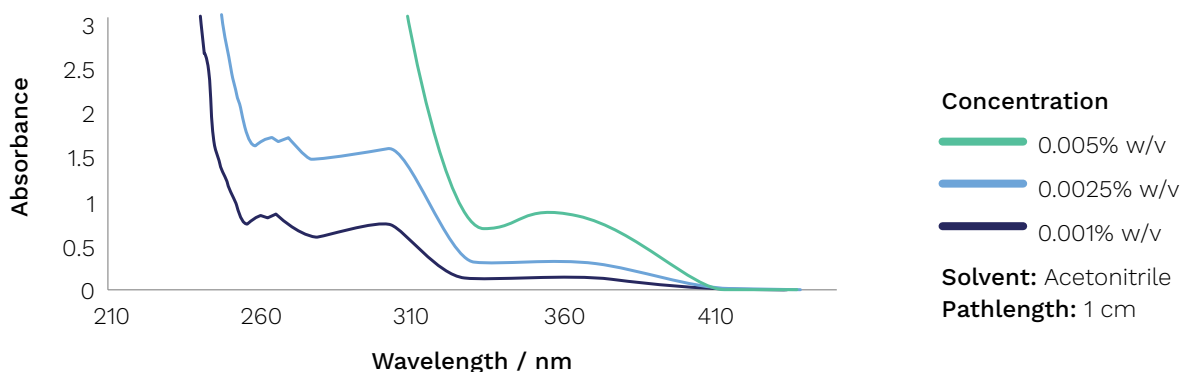
Formulated Photoinitiator Products /

SPEEDCURE 2100

Chemical Name: A blend of SPEEDCURE TPO-L and SPEEDCURE BPO
CAS Number: 84434-11-7, 162881-26-7
EC Number: 282-810-6, 423-340-5

GENERAL INFORMATION

SPEEDCURE 2100 is a liquid formulated blend of photoinitiators, with absorption maxima at 228, 272, and 368 nm. SPEEDCURE 2100 provides excellent depth curing for a broad range of applications when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Yellow liquid
Water Content (Karl Fischer): ≤ 0.5% w/w
Gardner Colour (Neat): ≤ 8.0

APPLICATIONS

- UV-cured systems
- Clear systems
- Pigmented systems
- White-pigmented systems
- Low-yellowing applications
- Wood coatings
- Varnishes



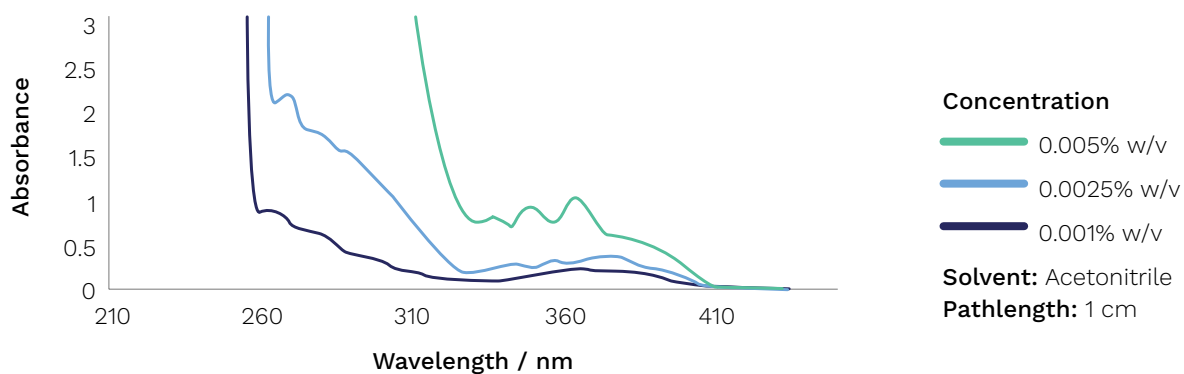
Formulated Photoinitiator Products /

SPEEDCURE 4265

Chemical Name: A blend of SPEEDCURE TPO and SPEEDCURE 73
CAS Number: 7473-98-5, 75980-60-8
EC Number: 231-272-0, 278-355-8

GENERAL INFORMATION

SPEEDCURE 4265 is a liquid formulated blend of photoinitiators, with absorption maxima at 240, 273, and 380 nm. SPEEDCURE 4265 provides balanced curing in a broad range of applications when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Yellow liquid
Water Content (Karl Fischer): ≤ 0.5% w/w
Gardner Colour (Neat): ≤ 6.0

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Water-based systems
- 3D printing
- Adhesives
- Composites

See page 64 for Global Inventory Status.

Specialty Photoinitiator Products /

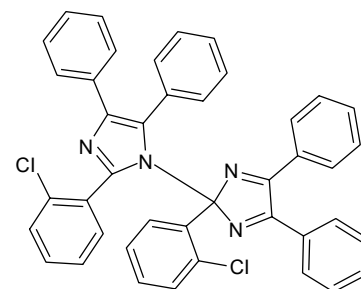
SPEEDCURE BCIM

Chemical Name: 2-(2-chlorophenyl)-1-[2-(2-chlorophenyl)-4,5-diphenyl-2H-imidazole-2-yl]-4,5-diphenyl-1H-imidazole

CAS Number: 7189-82-4

EC Number: 230-555-6

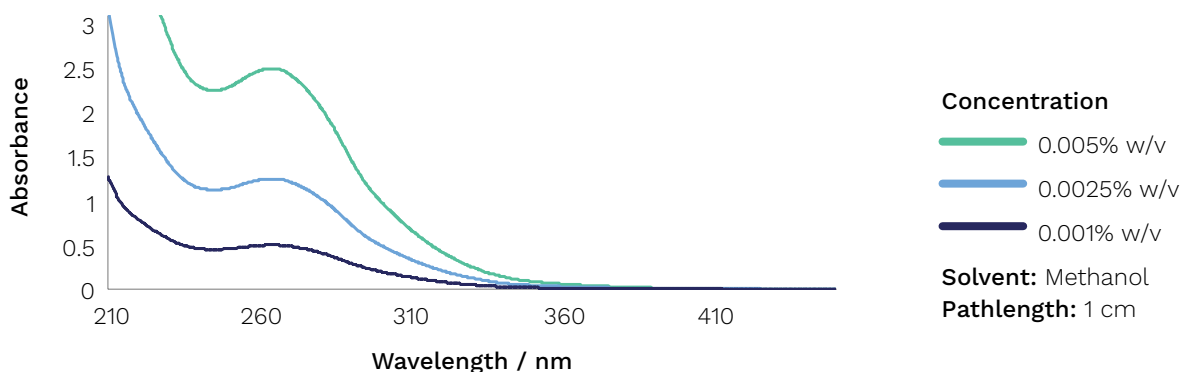
Molecular Weight: 659.6



GENERAL INFORMATION

SPEEDCURE BCIM is a photoinitiator of the hexaaryl bisimidazole (HABI) family, with an absorption maximum at 264 nm. SPEEDCURE BCIM produces highly reactive species when used at 0.1–5 wt% and combined with appropriate co-initiators such as LCV or thiols in UV- and LED-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Yellow solid

Purity (By HPLC Area %): $\geq 99.0\%$

Melting Point Range: $\geq 200.0^{\circ}\text{C}$

Loss on Drying (% w/w, 60°C , 3 hours, 50–100 mbar): $\leq 0.3\%$

APPLICATIONS

- Electronics
- Pigmented systems
- LED curing
- Adhesives

Specialty Photoinitiator Products /

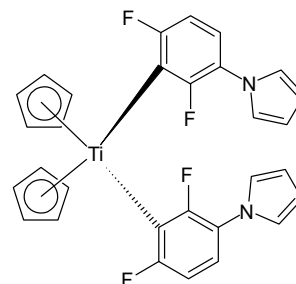
SPEEDCURE VLT

Chemical Name: Bis(η^5 -cyclopentadienyl)-bis(2,6-difluoro-3-[1-pyrrol-1-yl]-phenyl)titanium

CAS Number: 125051-32-3

EC Number: 412-000-1

Molecular Weight: 534.4

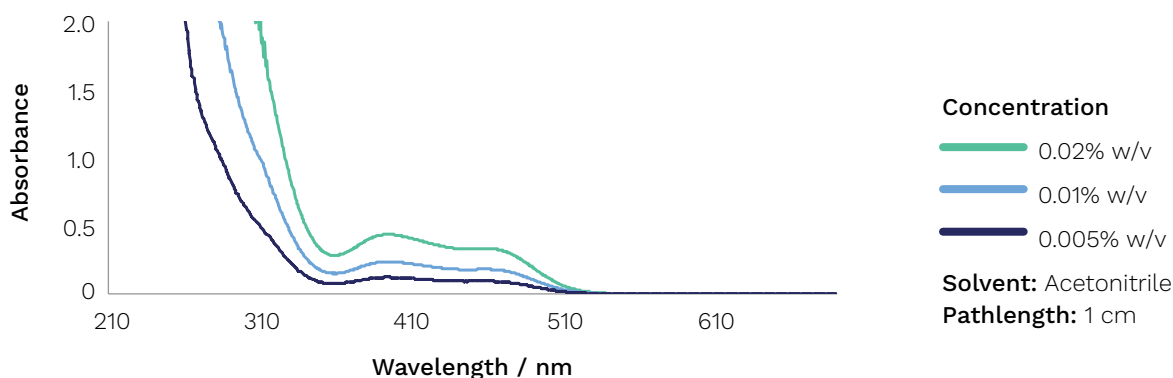


GENERAL INFORMATION

SPEEDCURE VLT is a highly reactive photoinitiator based on fluorinated diaryl-bis-cyclopentadienyl titanium complex for radical polymerization of unsaturated resins upon exposure to visible light (daylight) or UV light. It is especially suited for the curing of photopolymers for imaging, specialty adhesive, and information storage applications.

SPEEDCURE VLT also acts as an effective sensitizer for diaryliodonium-type cationic photoinitiators and can therefore be used to promote cure of cationic formulations with visible light. SPEEDCURE VLT can be described as photobleaching and can be used to produce very thick coatings. Best results are obtained when oxygen is excluded from the resin system during curing.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Yellow to orange solid

Assay (By HPLC Area %): $\geq 98.0\%$

Melting Point Range (Temp ramp 1°C min): $165.0-170.0^{\circ}\text{C}$

Loss on Drying (% w/w, 60°C , 3 hours, 50–100 mbar): $\leq 1.0\%$

Clarity of Solution: Clear

APPLICATIONS

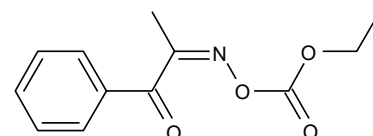
- Adhesives
- Electronics
- 3D printing
- Composites
- Pigmented systems
- Black-pigmented systems
- LED curing

See page 64 for Global Inventory Status.

Specialty Photoinitiator Products /

SPEEDCURE PDO

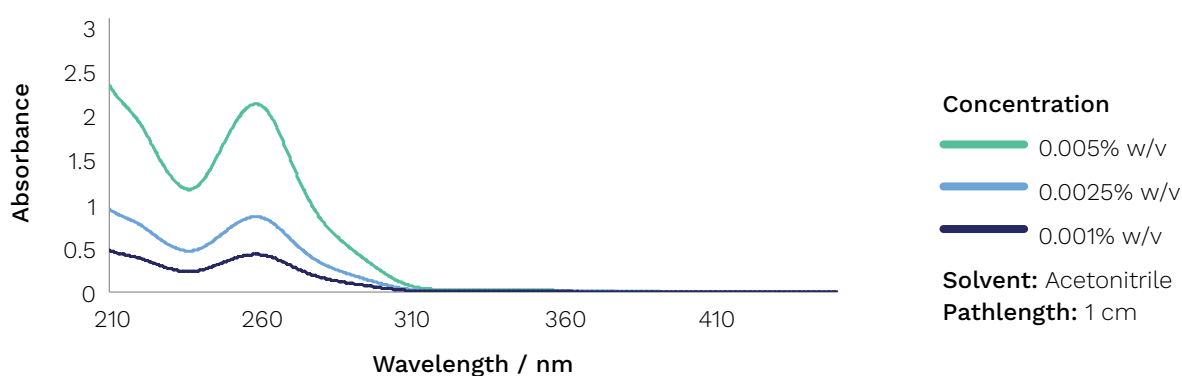
Chemical Name: 1-phenyl-1,2-propanedione-2-(O-ethoxycarbonyl) oxime
CAS Number: 65894-76-0
EC Number: 265-967-5
Molecular Weight: 235.3



GENERAL INFORMATION

SPEEDCURE PDO is a Norrish Type I photoinitiator from the oxime ester family, with an absorption maximum at 259 nm. SPEEDCURE PDO provides high reactivity, low yellowing, and low volatiles when used at 0.5–5 wt% in UV formulations for electronics applications.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance:	White to pale-cream powder
Purity (By NMR):	≥ 96.0%
Melting Point Range:	58.0–61.0°C
Water Content (Karl Fischer):	≤ 0.5% w/w
Chloride Content (Titration):	≤ 5.0 ppm
Sulphated Ash:	≤ 0.2%
Sodium Content (ICP-OES):	≤ 5.0 ppm
Calcium Content (ICP-OES):	≤ 1.0 ppm
Potassium Content (ICP-OES):	≤ 1.0 ppm
Iron Content (ICP-OES):	≤ 1.0 ppm
Copper Content (ICP-OES):	≤ 1.0 ppm

APPLICATIONS

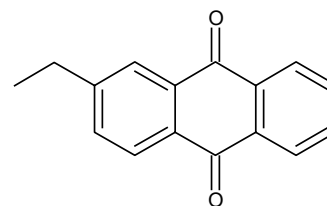
- Electronics
- LED curing
- Pigmented systems
- Adhesives

See page 64 for Global Inventory Status.

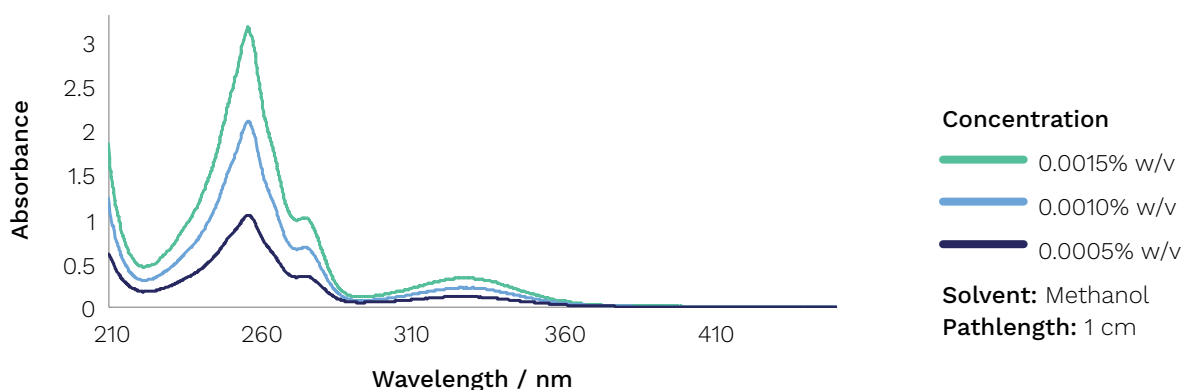
Specialty Photoinitiator Products /

SPEEDCURE EAQ

Chemical Name: 2-ethyl anthraquinone
CAS Number: 84-51-5
EC Number: 201-535-4
Molecular Weight: 236.3

**GENERAL INFORMATION**

SPEEDCURE EAQ is a Norrish Type II photoinitiator of the anthraquinone family, with absorption maxima at 256 and 327 nm. SPEEDCURE EAQ provides long-wavelength sensitisation of appropriate photoinitiators and depth cure when used at 0.1–5 wt% in UV- and LED-curable formulations.

UV SPECTRUM**PHYSICAL PROPERTIES**

Appearance: Pale-yellow powder
Purity (By GC Area %): ≥ 99.0%
Melting Point Range: 107.0–110.0°C

APPLICATIONS

- Pigmented systems
- LED curing
- Electronics
- Adhesives

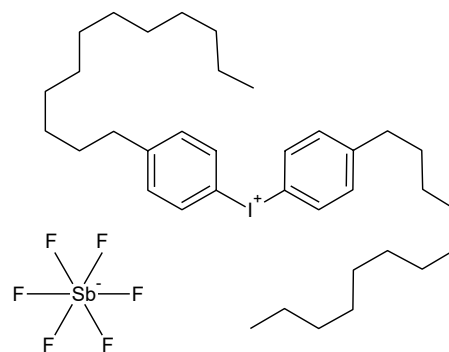
Iodonium Salts /

SPEEDCURE 937

Chemical Name: A solution of bis(4-dodecylphenyl)iodonium hexafluoroantimonate in oxirane, mono[(C12-14-alkyloxy)methyl] derivs

CAS Number: 68609-97-2, 71786-70-4

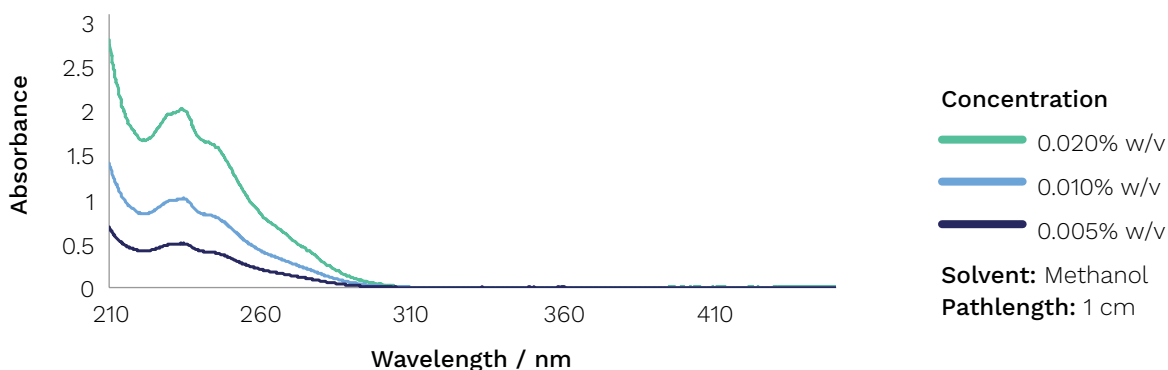
EC Number: 271-846-8, 404-420-9



GENERAL INFORMATION

SPEEDCURE 937 is cationic photoinitiator of the iodonium hexafluoroantimonate family, with an absorption maximum at 230 nm. SPEEDCURE 937 provides high reactivity and high solubility in cationic systems when used at 0.5–5 wt% in UV-curable formulations and LED-curable formulations when sensitised with thioxanthenes.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Pale-yellow transparent liquid

Solids Content (100% – Epoxide Content): ≥ 45.0% w/w

Water Content (Karl Fischer): ≤ 1.0% w/w

APPLICATIONS

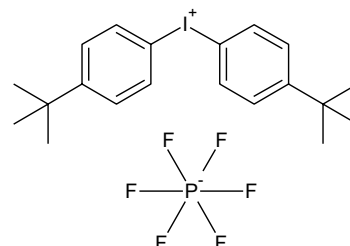
Used in cationic curing of:

- Clear coatings
- Metal coatings
- Glass coatings
- Electronics
- White-pigmented systems
- Pigmented systems
- Adhesives
- LED curing

Iodonium Salts /

SPEEDCURE 938

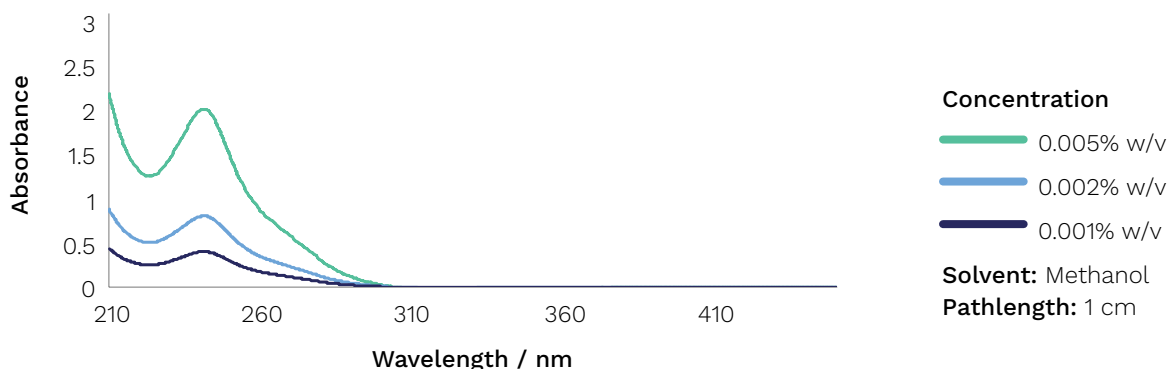
Chemical Name:	Bis-(4- <i>t</i> -butylphenyl)-iodonium hexafluorophosphate
CAS Number:	61358-25-6
EC Number:	620-341-4
Molecular Weight:	538.3



GENERAL INFORMATION

SPEEDCURE 938 is cationic photoinitiator of the iodonium hexafluorophosphate family, with absorption an maximum at 241nm. SPEEDCURE 938 provides high reactivity and solubility in cationic systems when used at 0.5–5 wt% in UV-curable formulations and LED-curable formulations when sensitised with thioxanthenes.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance:	White to off-white crystals
Assay (By HPLC Area %):	≥ 98.0%
Loss on Drying (%w/w, 60°C, 3 hours under vacuum):	≤ 1.0% w/w

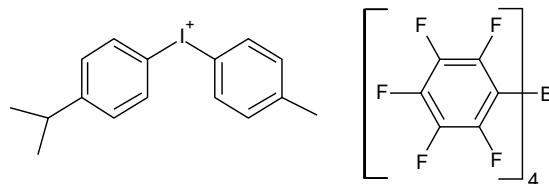
APPLICATIONS

- Clear coatings
- Pigmented systems
- LED curing
- Electronics
- Adhesives
- 3D printing

Iodonium Salts /

SPEEDCURE 939

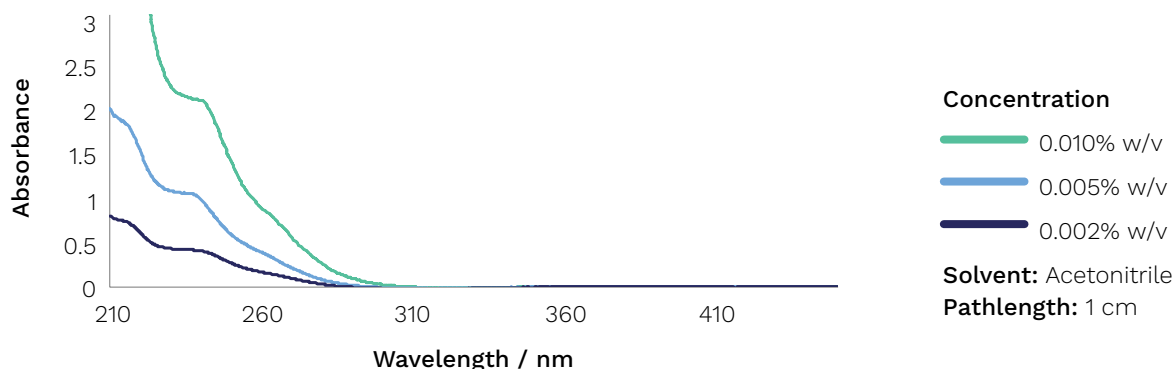
Chemical Name: 4-isopropyl-4'-methylphenyliodonium tetrakis(pentafluorophenyl)borate
CAS Number: 178233-72-2
EC Number: 422-969-3
Molecular Weight: 1016.3



GENERAL INFORMATION

SPEEDCURE 939 is cationic photoinitiator of the iodonium borate family with an absorption maximum at 258 nm. SPEEDCURE 939 provides high reactivity and solubility in cationic systems when used at 0.5–5 wt% in UV-curable formulations and LED-curable formulations when sensitised with thioxanthenes.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: White to off-white solid
Purity (By HPLC Area %): $\geq 99.0\%$
Water Content (Karl Fischer): $\leq 0.5\%$ w/w

APPLICATIONS

- Clear coatings
- Pigmented systems
- LED curing
- Electronics
- Adhesives

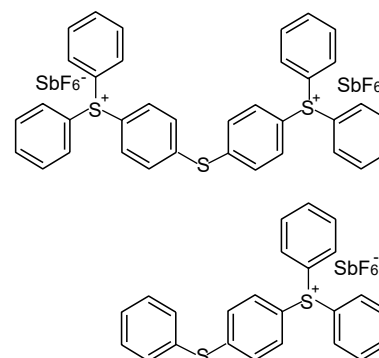


Sulfonium Salts /

SPEEDCURE 976

Chemical Name: (sulfanediyl)dibenzene-4,1-diyl
bis(diphenylsulfonium) bis(hexafluoroantimonate)
in propylene carbonate

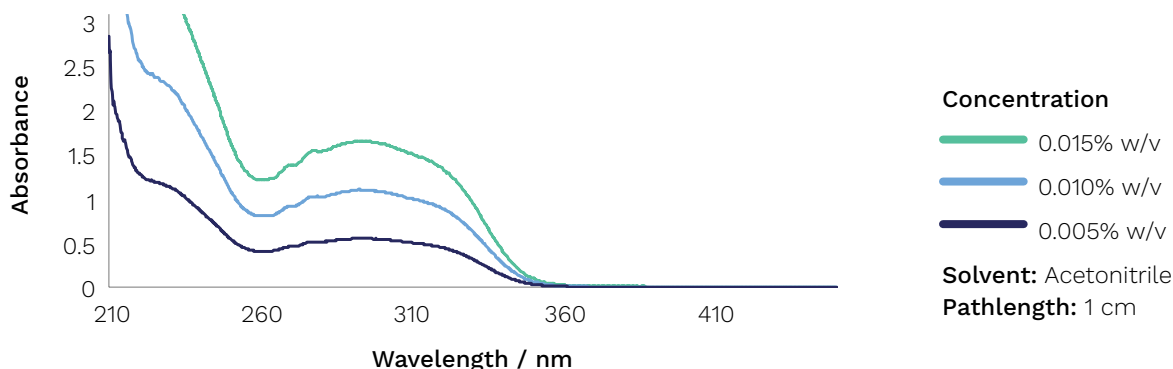
CAS Number: 108-32-7, 89452-37-9



GENERAL INFORMATION

SPEEDCURE 976 is a 50% active liquid cationic photoinitiator of the sulfonium hexafluoroantimonate family, with absorption maxima at 230 and 295 nm. SPEEDCURE 976 provides high reactivity in cationic systems when used at 0.5–5 wt% in UV formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Yellow liquid

Active Content
(100% solvent, area % HPLC): $\geq 50.0\%$

Water Content (Karl Fischer): $\leq 1.0\%$ w/w

Gardner Colour: ≤ 4.0

APPLICATIONS

- Clear coatings
- Metal coatings
- Glass coatings
- Electronics
- White-pigmented systems
- Pigmented systems
- Adhesives

See page 64 for Global Inventory Status.

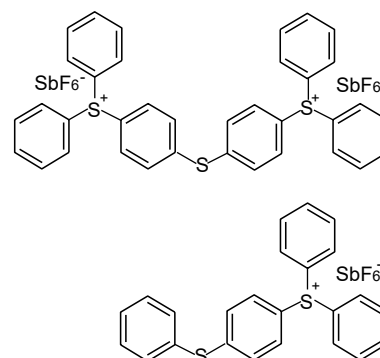


Sulfonium Salts /

SPEEDCURE 976S

Chemical Name: (sulfanediyl)dibenzene-4,1-diyl
bis(diphenylsulfonium)
bis(hexafluoroantimonate)

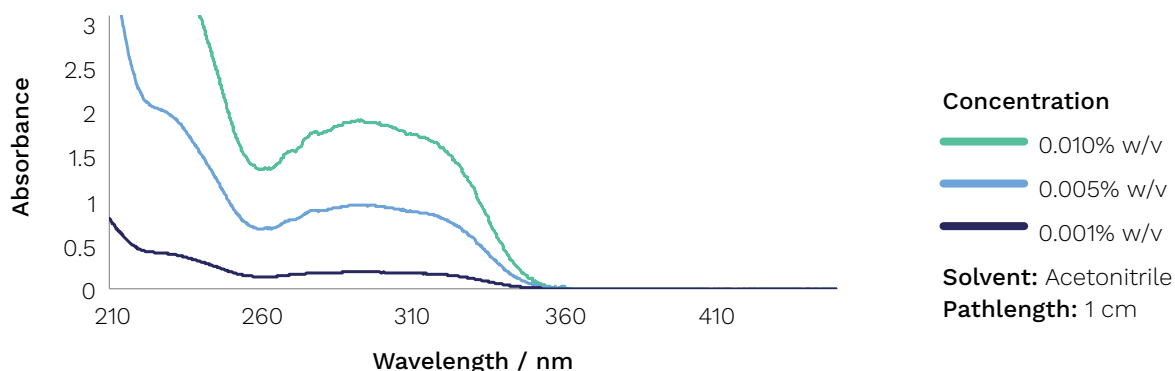
CAS Number: 89452-37-9



GENERAL INFORMATION

SPEEDCURE 976s is cationic photoinitiator of the sulfonium hexafluoroantimonate family, with absorption maxima at 230 and 295 nm. SPEEDCURE 976s provides high reactivity in cationic systems when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: White to off-white solid

Active Content (HPLC): $\geq 99.0\%$ area

Loss on Drying
(60°C, 3 hours, 50–100 mbar): $\leq 1.0\%$ w/w

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Electronics
- Metal coatings
- Glass coatings
- Adhesives



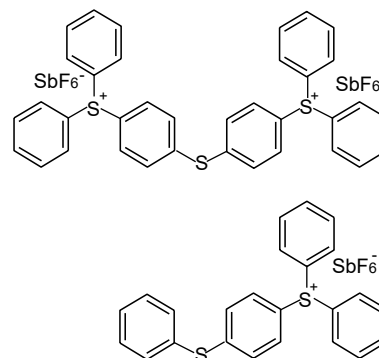
Sulfonium Salts /

SPEEDCURE 976D

Chemical Name: (sulfanediyl)dibenzene-4,1-diyl
bis(diphenylsulfonium)
bis(hexafluoroantimonate) in a reactive solvent **CAS**

Number: 2425-79-8, 89452-37-9

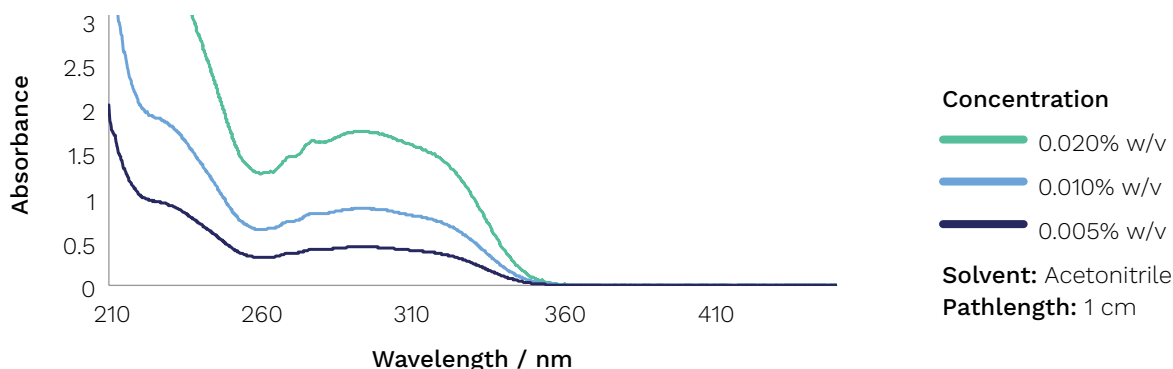
EC Number: 219-371-7, 680-222-8



GENERAL INFORMATION

SPEEDCURE 976D is liquid cationic photoinitiator of the sulfonium hexafluoroantimonate family in a reactive diluent. With absorption maxima at 230 and 295 nm, SPEEDCURE 976D provides high reactivity in cationic systems when used at 0.5–5 wt% in UV formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Pale transparent liquid

Solids Content (100% solvent; GC Area %): $\geq 35.0\%$

Water Content (Karl Fischer): $\leq 1.0\%$ w/w

APPLICATIONS

- Clear coatings
- Pigmented systems
- White-pigmented systems
- Electronics
- Metal coatings
- Glass coatings
- Adhesives

See page 64 for Global Inventory Status.



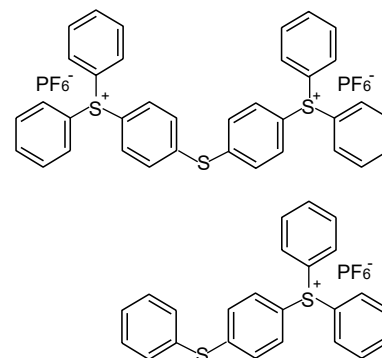
Sulfonium Salts /

SPEEDCURE 992

Chemical Name: (4-([4-(diphenylsulfanylium)phenyl]sulfanyl)phenyl)diphenylsulfonium bishexafluorophosphate in propylene carbonate

CAS Number: 74227-35-3, 108-32-7

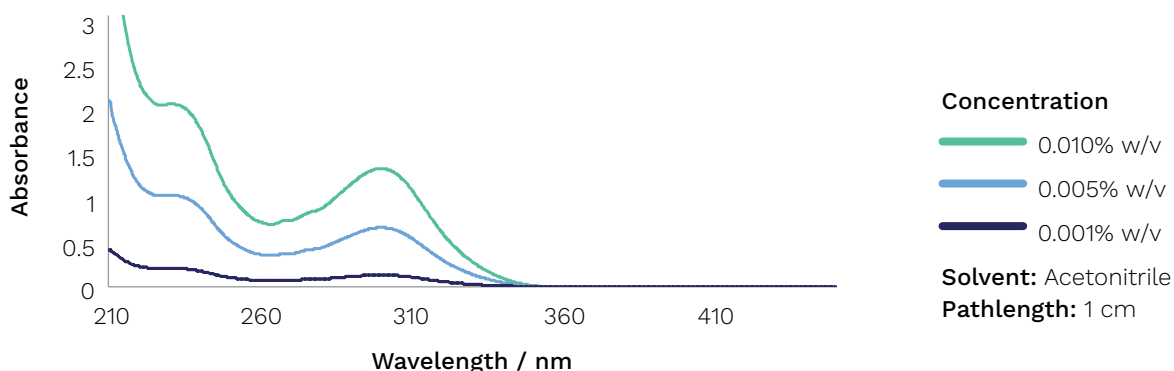
EC Number: 639-675-7, 203-572-1



GENERAL INFORMATION

SPEEDCURE 992 is a 40% active liquid cationic photoinitiator of the sulfonium hexafluorophosphate family, with absorption maxima at 230 and 295 nm. SPEEDCURE 992 provides high reactivity in cationic systems when used at 0.5–5 wt% in UV-curable formulations.

UV SPECTRUM



PHYSICAL PROPERTIES

Appearance: Clear yellow to amber liquid

Active Content (100% solvent, area% HPLC): ≥ 40.0%

Water Content (Karl Fischer): ≤ 1.0% w/w

Gardner Colour: ≤ 4.0

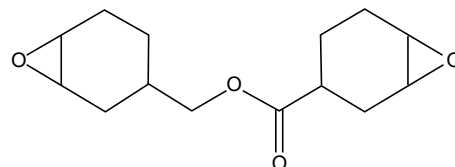
APPLICATIONS

- Clear coatings
- Metal coatings
- Glass coatings
- Electronics
- White-pigmented systems
- Pigmented systems
- Adhesives

Cycloaliphatic Epoxides /

UVICURE S105 & S105E

Chemical Name:	7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate
CAS Number:	2386-87-0
EC Number:	219-207-4
Molecular Weight:	252.3



GENERAL INFORMATION

UVICURE S105 is a low-viscosity difunctional cycloaliphatic epoxide resin which gives clear, hard, glossy coatings when polymerised with onium salt photoinitiators.

UVICURE S105E is a high-purity, low-viscosity difunctional cycloaliphatic epoxide resin which gives clear, hard, glossy coatings when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES S105

Appearance:	Colourless to pale-yellow clear liquid
Viscosity (LV, Sp31, 60 rpm @ 25°C):	200.0–350.0 mPa.s
Water Content (Karl Fischer):	≤ 0.05 % w/w
Epoxide Equivalent:	126.0–145.0 g/mol
APHA (Neat):	≤ 50.0

APPLICATIONS

- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

PHYSICAL PROPERTIES S105E

Appearance:	Colourless to pale-yellow clear liquid
Purity (GC):	≥ 97.0 % w/w
Viscosity (LV, Sp31, 60 rpm @ 25°C):	220.0–350.0 mPa.s
Water Content (Karl Fischer):	≤ 0.05 % w/w
Epoxide Equivalent:	126.0–135.0 g/mol
APHA (Neat):	< 50.0
Total Chloride (Combustion IC):	≤ 100.0 ppm

APPLICATIONS

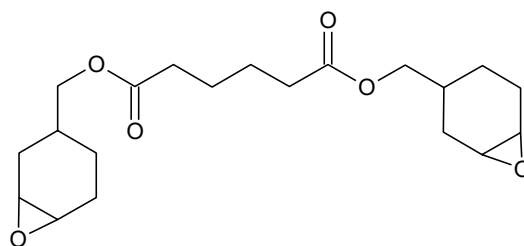
- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

See page 64 for Global Inventory Status.

Cycloaliphatic Epoxides /

UVICURE S128

Chemical Name:	Bis((3,4-epoxycyclohexyl)methyl) adipate
CAS Number:	3130-19-6
EC Number:	221-518-5
Molecular Weight:	366.5



GENERAL INFORMATION

UVICURE S128 is an adipate-based difunctional cycloaliphatic epoxide resin which can be used alone or as an additive in UVICURE S105 based formulations to increase the flexibility of a cured coating when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES

Appearance:	Pale-yellow to yellow clear liquid
Viscosity (LV, Sp31, 30 rpm @ 25°C):	500.0–650.0 mPa.s
Water Content (Karl Fischer):	≤ 0.15 % w/w
Epoxide Equivalent:	190.0–210.0 g/mol
APHA:	≤ 150.0

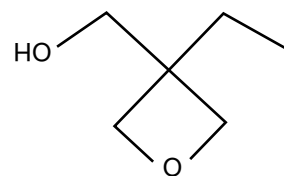
APPLICATIONS

- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

Oxetanes /

UVICURE S130

Chemical Name: 3-ethyloxetane-3-methanol
CAS Number: 3047-32-3
EC Number: 221-254-0
Molecular Weight: 116.2

**GENERAL INFORMATION**

UVICURE S130 is an alcohol-functional mono oxetane. It is used as a reactive diluent in cationic formulations and will increase curing speed and adhesion when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES

Appearance: Clear liquid
Purity (By GC Area %): ≥ 98.0%
Water Content (Karl Fischer): ≤ 0.5% w/w

APPLICATIONS

- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

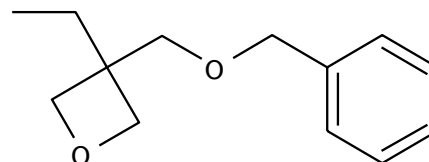
See page 64 for Global Inventory Status.



Oxetanes /

UVICURE S140

Chemical Name: 3-ethyl-3-[(phenylmethoxy)methyl]-oxetane
CAS Number: 18933-99-8
Molecular Weight: 206.3

**GENERAL INFORMATION**

UVICURE S140 is a low-viscosity monofunctional oxetane suitable for cationic formulations. It will reduce the viscosity of resin formulations and give added flexibility to a cured coating when polymerised with onium salt photoinitiators.

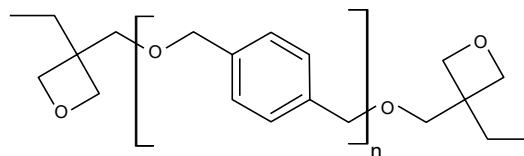
PHYSICAL PROPERTIES

Appearance: Pale-yellow clear liquid
Purity (By GC Area %): $\geq 95.0\%$
Viscosity
(LV, Sp31, 60 rpm @ 25°C): 1.0–100.0 mPa.s
Water Content (Karl Fischer): $\leq 0.1\%$ w/w

APPLICATIONS

- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

Oxetanes /

UVICURE S150**Chemical Name:** 1,4-bis[(3-ethyl-3-oxetanylmethoxy)methyl]benzene**CAS Number:** 142627-97-2**Molecular Weight:** 334, n = 1

n=1, 2, 3

GENERAL INFORMATION

UVICURE S150 is a difunctional aromatic oxetane which can be used as an additive in cationic formulations to increase hardness, chemical resistance, and thermal resistance when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES

Appearance:	Pale-yellow clear liquid
Purity (By GC Area %):	≥ 90.0%
Water Content (Karl Fischer):	≤ 0.1% w/w
Epoxide Equivalent:	150.0–220.0 g/mol

APPLICATIONS

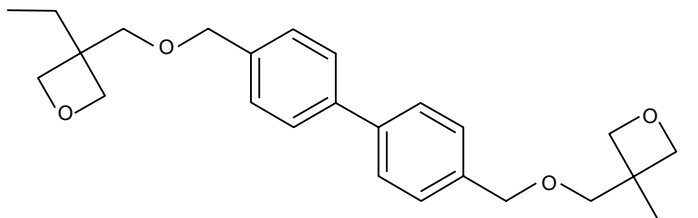
- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

See page 64 for Global Inventory Status.

Oxetanes /

UVICURE S160

Chemical Name: 4,4-Bis[(3-ethyl-3-oxetanyl)methoxymethyl]biphenyl
CAS Number: 358365-48-7
Molecular Weight: 410.6

**GENERAL INFORMATION**

UVICURE S160 is an aromatic difunctional oxetane which can be used in cationic formulations to give cured films with high chemical resistance, mechanical strength, and minimised shrinkage when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES

Appearance (@ 50°C):	Colourless to pale-yellow clear liquid
Purity (By GC Area %):	≥ 90.0%
Viscosity (LV, Sp31, 60 rpm @ 50°C):	240.0–300.0 mPa.s
Water Content (Karl Fischer):	≤ 0.1 % w/w
Epoxide Equivalent:	180.0–230.0 g/mol

APPLICATIONS

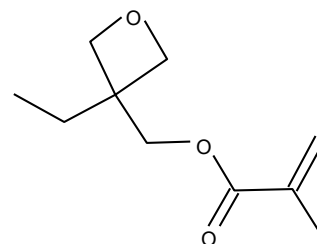
- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

See page 64 for Global Inventory Status.

Oxetanes /

UVICURE S170

Chemical Name:	3-ethyl-3-(methacryloyloxy)methyloxetane
CAS Number:	37674-57-0
EC Number:	680-615-4
Molecular Weight:	184.2

**GENERAL INFORMATION**

UVICURE S170 is a low-viscosity oxetane-methacrylate hybrid resin which can be used in epoxide/acrylate hybrid curing systems to give superior properties to either system used alone when polymerised with onium salt photoinitiators.

PHYSICAL PROPERTIES

Appearance:	Colourless to pale-yellow clear liquid
Purity (By GC Area %):	≥ 98.0%
Viscosity (LV, Sp31, 60 rpm @ 25°C):	1.0–100.0 mPa.s
Water Content (Karl Fischer):	≤ 0.15 % w/w
Epoxide Equivalent:	170.0–220.0 g/mol
Stabiliser (MEHQ):	150.0–250.0 ppm

APPLICATIONS

- LED curing
- Metal coatings
- 3D printing
- Adhesives
- Composites
- Clear coatings
- Pigmented systems
- White-pigmented systems
- Black-pigmented systems
- Glass coatings

See page 64 for Global Inventory Status.

GLOBAL INVENTORY STATUS



Product	Australia Inventory (AICS)	Canada Inventory (DSL/NDSL)	China Inventory (IECSC)	EU (REACH)	EC Inventory
SPEEDCURE 73	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 84	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 2959	Listed	DSL	Listed	Registered	ELINCS
SPEEDCURE XFs	Not listed	Listed	Listed	Components registered	Components listed
SPEEDCURE XFs01	Not listed	NDSL	Listed	Registered	ELINCS
SPEEDCURE BKL	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 97	Listed	DSL	Listed	Registered	ELINCS
SPEEDCURE BDMB	Listed	DSL	Listed	Registered	ELINCS
SPEEDCURE TPO	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE TPO-L	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE BPO	Listed	DSL	Listed	Registered	ELINCS
SPEEDCURE XKm	Not listed	Not listed	Not listed	Registered	Not listed
SPEEDCURE BP	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE MBP	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE MBB	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE 210	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 500	Listed	DSL	Listed	Components registered	Components listed
SPEEDCURE 510	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 520	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE EMK	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE BMS	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE PBZ	Listed	NDSL	Listed	Not registered	EINECS
SPEEDCURE ITX	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE 2-ITX	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE CPTX	Not listed	NDSL	Not listed	Registered	ELINCS
SPEEDCURE DETX	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE MBF	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE EDB	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE EHA	Listed	DSL	Listed	Registered	EINECS
SPEEDCURE BEDB	Not listed	NDSL	Listed	Not registered	EINECS
SPEEDCURE DMB	Listed	NDSL	Not listed	Not registered	EINECS

Global inventory compliance mentioned in this document is based on the situation at the date of its publication. For areas displayed as “not listed”, the situation might change with new regulatory action. Please check with your sales representative.



Japan Inventory (ENCS)	Korea Inventory (ECL)	New Zealand Inventory of Chemicals (NZIoC)	Philippines Inventory (PICCS)	Taiwan Inventory (TSCI)	USA Inventory (Active TSCA)
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not Listed	Not listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Not listed	Not listed	Not listed	TSCA compliant
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Not Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Listed	Listed	Listed	Listed

GLOBAL INVENTORY STATUS



Product	Australia Inventory (AICS)	Canada Inventory (DSL/NDSL)	China Inventory (IECSC)	EU (REACH)	EC Inventory
SPEEDCURE 7005	Not listed	Not listed	Not listed	Polymer – monomers registered	Not listed
SPEEDCURE 7010	Not listed	Not listed	Not listed	Polymer – monomers registered	Not listed
SPEEDCURE 7010–L	Not listed	Not listed	Not listed	Polymer – monomers registered	Not listed
SPEEDCURE 7040	Not listed	Not listed	Not listed	Polymer – monomers registered	Not listed
SPEEDCURE XF LM01	Not listed	Not listed	Not listed	REACH compliant	Not listed
SPEEDCURE KEM	Not all components listed	Not all components listed	Not all components listed	REACH compliant	Components listed
SPEEDCURE TEM	Not all components listed	Not all components listed	Not all components listed	REACH compliant	Components listed
SPEEDCURE 2022	Listed	DSL	Listed	Components registered	Components listed
SPEEDCURE 2100	Listed	DSL	Listed	Components registered	Components listed
SPEEDCURE 4265	Listed	DSL	Listed	Components registered	Components listed
SPEEDCURE BCIM	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE VLT	Not listed	NDSL	Listed	Not registered	ELINCS
SPEEDCURE PDO	Listed	NDSL	Listed	Registered	EINECS
SPEEDCURE EAQ	Listed	DSL	Listed	Not registered	EINECS
SPEEDCURE 937	Not listed	Listed	Listed	Not registered	EINECS
SPEEDCURE 938	Not listed	Not listed	Not listed	Registered	Not listed
SPEEDCURE 939	Not listed	NDSL	Listed	Not registered	ELINCS
SPEEDCURE 976	Listed	Listed	Listed	Components registered	Not listed
SPEEDCURE 976s	Listed	NDSL	Listed	Registered	Not listed
SPEEDCURE 976D	Listed	Listed	Listed	Listed	Not listed
SPEEDCURE 992	Listed	Listed	Listed	Components registered	Not listed
UVICURE S105 UVICURE S105E	Listed	DSL	Listed	Registered	EINECS
UVICURE S128	Listed	DSL	Listed	Registered	EINECS
UVICURE S130	Listed	NDSL	Listed	Registered	EINECS
UVICURE S140	Not listed	Not listed	Not listed	Not registered	Not listed
UVICURE S150	Not listed	Not listed	Listed	Not registered	Not listed
UVICURE S160	Not listed	Not listed	Listed	Not registered	Not listed
UVICURE S170	Not listed	Not listed	Not listed	Not registered	Not listed

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Japan Inventory (ENCS)	Korea Inventory (ECL)	New Zealand Inventory of Chemicals (NZIoC)	Philippines Inventory (PICCS)	Taiwan Inventory (TSCI)	USA Inventory (Active TSCA)
Not listed	Not listed	Not listed	Not listed	Listed	TSCA compliant
Not listed	Not listed	Not listed	Not listed	Listed	TSCA compliant
Not listed	Not listed	Not listed	Not listed	Listed	TSCA compliant
Not listed	Not listed	Not listed	Not listed	Listed	TSCA compliant
Not listed	Not listed	Not listed	Not listed	Listed	TSCA compliant
Not all components listed	Not all components listed	Not all components listed	Not all components listed	Not all components listed	TSCA compliant
Not all components listed	Not all components listed	Not all components listed	Not all components listed	Not all components listed	TSCA compliant
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Not listed	Not listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Not listed	Listed	Not listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Not listed	Listed	Listed	Listed
Not listed	Not listed	Not listed	Not listed	Listed	Not listed
Not listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Not listed	Not listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Listed	Listed	Listed	Not listed	Listed	Listed
Not listed	Not listed	Not listed	Not listed	Not listed	Not listed
Not listed	Not listed	Not listed	Not listed	Listed	Not listed
Listed	Not listed	Not listed	Not listed	Listed	Not listed
Listed	Listed	Not listed	Not listed	Listed	Not listed

**Arkema UK Limited**

Clifford House, York Road,
Weatherby, West Yorkshire,
LS22 7NS, UK
T +44 (0) 1937 840150
sartomer.arkema.com

Headquarters: Arkema France

420 rue d'Estienne d'Orves
92705 Colombes Cedex
FRANCE
T +33 (0)1 49 00 80 80

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